

Worldwide Corporate Headquarters

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North America Product Catalog

Welcome to Master Appliance[®]

Introduction



Master Appliance Corp. 2420 18th Street Racine, WI 53403-2381 U.S.A.

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Online: MasterAppliance.com Email: Sales@MasterAppliance.com

Master Appliance Corp. Designers and Manufacturers of Heat Tools for Industry

Located near the western shores of Lake Michigan in Racine, Wisconsin, Master Appliance invented and introduced the first industrial quality heat gun to the worldwide marketplace in 1958. In 1985, we introduced North America's first butane-powered, cordless soldering iron, torch and flameless heat tool, ideal for field use. These professional quality heat tools, and others developed since, have enjoyed worldwide market success. Today our products are used in thousands of facilities, workshops and in the field for drying, welding, shrinking, soldering, desoldering, gluing and for many other common and unique applications, where heat is the need.



Local Availability, Sales, Parts & Service

Master Heat[®] Tools are sold worldwide through a network of Authorized Stocking Distributors. Trained Sales and Customer Service Representatives, located at our headquarters and throughout the world, ensure fast personal service. Contact us for the name, address and telephone number of your nearest stocking distributor or sales representative. Visit our website for up-to-date information on products, accessories, parts, warranty and repair service.



Engineering, Design, Research and Development

Master is continually developing innovative new heat tool products with enhanced capabilities, making it easier to work with new materials and processes used throughout industry. Our Heat Tool Specialists use state-of-the-art technology to develop innovative new heat tools, which meet the needs of our customers for professional quality heat tools.



Manufacturing

Master Heat Tool products are made with superior, quality materials and the finest craftsmanship. Great designs and expert assembly, in a lean, efficient manufacturing setting, assure our customers maximum product quality, performance and value.

01 Electric Heat Guns

- 1 Master & Varitemp[®] Heat Guns
- 2 Master & Varitemp[®] Kits & Accessories
- 3 Master Deluxe Varitemp[®] Heat Gun
- 4 Proheat[®] Quick-Touch[™] & Dualtemp[™] Heat Guns & Kit
- 5 Proheat[®] Varitemp[®] Heat Gun & Kit
- 6 Proheat[®] LCD Dial-in Heat Gun & Kit
- 7 Proheat[®] LCD Plastic Welding Kit
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- **10** Proheat[®] Heat Gun Attachment Compatibility
- 11 Proheat[®] STC[™] Heat Gun
- 12 Proheat[®] STC[™] Dual Mode Heat Gun
- 13 Ecoheat® Heat Gun & Kit
- 14 Masterflow[®] Heat Blower
- 15 Master-Mite® Heat Gun
- 16 Master-Mite® ESD Heat Gun

02 Butane-Powered Soldering Irons/Heat Tools

- 1 Econolron® EL-20 Kit
- 2 High Performance Ultratip® Technology
- 3 Ultratorch® UT-40Si & UT-40SiH
- 4 Ultratorch® UT-50
- 5 Ultratorch[®] UT-100 & UT-100-TC
- 6 Ultratorch[®] UT-100Si, UT-100SiK & UT-100Si-TC
- 7 Ultratorch[®] UT-100 & UT-100Si Ultratips[®] and Accessories
- 8 Ultratorch[®] UT-200 & UT-200Si Ultratips[®] and Accessories
- 9 Ultratorch® UT-200 & UT-200Si Ultratips® and Accessories

Master Appliance[®]

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EMASTER 3

Master & Varitemp® Heat Guns





| Master H | eat Gun | | | | | | | |
|-----------|-------------|-----------|--------|------|-------|-------|-------|---------------------|
| Model No. | Description | | | | | | | Replacement Element |
| HG-201A | 200-300°F | 93-150°C | 23 CFM | 120V | 60 Hz | 5A | 600W | HAS-042K |
| HG-301A | 300-500°F | 150-260°C | 23 CFM | 120V | 60 Hz | 12A | 1440W | HAS-041K |
| IG-501A | 500-750°F | 260-400°C | 23 CFM | 120V | 60 Hz | 14A | 1680W | HAS-011K |
| IG-751B | 750-1000°F | 400-540°C | 23 CFM | 120V | 60 Hz | 14.5A | 1740W | HAS-043K |
| G-202A | 200-300°F | 93-150°C | 23 CFM | 220V | 50 Hz | 3A | 600W | HAS-012K |
| IG-302A | 300-500°F | 150-260°C | 23 CFM | 220V | 50 Hz | 6A | 1440W | HAS-013K |
| IG-502A | 500-750°F | 260-400°C | 23 CFM | 220V | 50 Hz | 7A | 1680W | HAS-014K |
| HG-752A | 750-1000°F | 400-540°C | 23 CFM | 220V | 50 Hz | 9A | 1980W | HAS-016K |

| M | Master Varitemp Heat Gun | | | | | | | | |
|----|--------------------------|----------------------|--------|------|-------|-------|-------|---------------------|--|
| Mo | odel No. | Description | | | | | | Replacement Element | |
| VT | -750C | Amb. to 1000°F/540°C | 23 CFM | 120V | 60 Hz | 14.5A | 1740W | HAS-043K | |
| VT | -752C | Amb. to 750°F/400°C | 23 CFM | 220V | 50 Hz | 7A | 1680W | HAS-014K | |

Specifications

- Air Volume: 23 CFM
- Air Velocity: 3000 FPM
- Motor: Universal
- Nozzle Opening: 1.2" I.D., 1.5" O.D.
- Cordset: 6 ft., 3-wire grounded
 Dimensions: 9" L x 5.2" W x 10.1" H
- Momentary Contact Switch
 Tool Net Weight: 3.7 lbs.

• 120V Models

- Shipping Weight Tool: 5 lbs.
- Shipping Weight Kit: 10 lbs.
- NOTE: Users should independently evaluate the suitability of the product for their application.

Professional Quality, Heavy-duty, Multiple Use Heat Guns

Replacement

Heating Element

 High temperature and power ratings: up to 1000°F/540°C at 1740 watts

Rotating

Swivel Stand

- Varitemp model features variable temperature control which allows selection of temperatures from ambient to 1000°F/540°C
- High air flow rating: 23 CFM at 3000 FPM gets the job done fast
- Powerful high speed universal motor
- Sturdy die cast aluminum housing
- Double protected heating element housing

- Easily replaceable, reinforced, mica-insulated ceramic heating element
- Externally accessible carbon brush holders for quick replacement
- Three position "OFF-COLD-HOT" rocker switch
 Contoured, well balanced handle
- Non-slip rubber-backed base with 90° rotation
- 6 foot, 3-wire grounded cordset made with flexible, oil and sunlight resistant rubber jacket
- Use to shrink tubing and packaging, bend plastics, cure adhesives, dry and heat parts, strip paint, defrost frozen pipes, heat sensitive materials, solder/desolder and more
- Optional Momentary Contact Switch : Unit shuts off when switch is released. An option for Master Heat Gun models. To order add "MC" suffix to model number. Example: HG-501A-MC
- International Voltages Available: International voltage models with appropriate cordsets are available upon request. Contact our Sales Department for model numbers and availability.









| Master Heat Gun Kit | | | | | | | |
|---------------------|-------------|-----------|--------|------|-------|-------|--|
| Model No. | Description | | | | | | |
| HG-201AK | 200-300°F | 93-150°C | 23 CFM | 120V | 60 Hz | 5A | |
| HG-301AK | 300-500°F | 150-260°C | 23 CFM | 120V | 60 Hz | 12A | |
| HG-501AK | 500-750°F | 260-400°C | 23 CFM | 120V | 60 Hz | 14A | |
| HG-751BK | 750-1000°F | 400-540°C | 23 CFM | 120V | 60 Hz | 14.5A | |

| | Master Varitemp Heat Gun Kit | | | | | | | | | |
|--|------------------------------|-----------------|--------|------|-------|-------|-------|--|--|--|
| | Model No. | Description | | | | | | | | |
| | VT-750CK | Amb1000°F/540°C | 23 CFM | 120V | 60 Hz | 14.5A | 1740W | | | |

NOTE: Users should independently evaluate the suitability of the product for their application.

Solder/Desolder







Electric Heat Guns

Master & Varitemp® Kits & Accessories





51013 Rugged, plastic storage and carrying case for

HG & VT Heat Guns only



3/8" Pinpoint attachment



Glass protector attachment



51543 2-1/4" Spreader attachment



51544 7/8" Reducer attachment

600W 1440W 1680W 1740W

| 0.11 | | | | | |
|----------------------|--|--|--|--|--|
| Optional Accessories | | | | | |
| Part No. | Description | | | | |
| A-160-HG | Shrink attachment for tubing up to 3/4" 0.D. | | | | |
| A-170-HG | Shrink attachment for tubing 3/4" to 2" 0.D. | | | | |
| 35245 | Three popular attachments | | | | |
| 30202* | Solder preform attachment | | | | |
| 51013 | Molded storage carrying case | | | | |
| 51309* | 3/8" pinpoint attachment | | | | |
| 51542 | Glass protector attachment | | | | |
| 51543 | 2-1/4" spreader attachment | | | | |
| 51544 | 7/8" reducer attachment | | | | |

* Not for use with HG-751B or HG-752A



Add Versatility to Your HG & VT Model Heat Guns

- Professional quality stainless steel attachments
- Storage/carrying case protects heat gun and provides ample storage space for attachments
- Kits include a Master Heat Gun or Varitemp Heat Gun, A-160-HG shrink attachment, 51543 spreader attachment and 51544 reducer attachment packed in a rugged, plastic storage/carrying case







PH-1100K Proheat Dual Temperature Heat Gun with rugged storage case and 2 attachments (35016 & 35017)

| Proheat Quick-Touch Heat Gun (with momentary contact switch) | | | | | | | | |
|--|-----------|--------------|------------|----|--|--|--|--|
| Model No. | Air Temp. | Air Velocity | Air Volume | | | | | |
| PH-1000 | 1000°F | 4000 FPM | 16 CFM | 12 | | | | |

| Proheat Dualtemp Heat Gun | | | | | | | | |
|---------------------------|------------------------------|----------------------|----------------------------------|-----|--|--|--|--|
| Model No. | Air Temp | Air Velocity | Air Volume | | | | | |
| PH-1100 | 500° or 1000°F | 4000 FPM | 16 CFM | 12 | | | | |
| PH-1100K | PH-1100 Heat Gun with storag | e case and 2 attachr | ments (35016 & 35 | 017 | | | | |

Quick-Touch & Dual Temperature Heat Guns

- Compact, lightweight, easy-to-use
- Balanced ergonomic design prevents operator fatigue Two heat settings 500°F or 1000°F (260°C or 540°C)
 - is released

Electric Heat Guns

Proheat[®] Quick-Touch[™] & Dualtemp[™] Heat Guns & Kit





Quality attachments for professional applications



35336 Proheat Nozzle Guard



Specifications

- Motor: Permanent Magnet
- Nozzle Opening: .88" I.D., 1.31" O.D.
- Cordset: 6 ft., 3-wire grounded
- Dimensions: 8.2" L x 3.0" W x 7.3" H
- 👞 120V Models
- Momentary Contact Switch (20)
- Tool Net Weight: 1.6 lbs.
- Shipping Weight Tool: 3 lbs.
- Shipping Weight Kit: 7 lbs.
- **NOTE:** Users should independently evaluate the suitability of the product for their application.

Base provides built-in stand for hands-free use

- Protective hand/switch guard and hanging loop
- New Quick-Touch PH-1000 has Momentary
- Contact Switch unit shuts off when switch
- · Use to activate adhesives, bend plastics, dry filler material, shrink tubing and more
- Make your Proheat even more versatile. See our wide variety of professional quality attachments & accessories (page 12)

0 1 5

Electric Heat Guns

Proheat[®] Varitemp[®] Heat Gun & Kit





PH Series

PH-1200K Proheat Varitemp Heat Gun with rugged storage case and 5 specialty attachments

Quality attachments for professional applications

PH-1200-1 Bench-Top Heat Shrink System

| Proheat Va | roheat Varitemp Heat Gun | | | | | | | | |
|------------|---|-------------------|---------------------|------------|------------------|-----|-------|--|--|
| Model No. | Air Temp. | Air Velocity | Air Volume | | | | | | |
| PH-1200 | 130°-1000°F/50° - 540°C | 4000 FPM | 16 CFM | 120V | 60 Hz | 11A | 1300W | | |
| PH-1200K | PH-1200 Heat Gun with storage case and all 5 attachments (Part No. 35309) see page 12 for details | | | | | | | | |
| PH-1200-1 | PH-1200 Heat Gun with bench | stand (35216) and | specialty connector | attachment | (35292) | | | | |

Specifications

Proheat

Nozzle Guard

- Motor: Permanent Magnet
- Nozzle Opening: .88" I.D., 1.31" O.D.
- Cordset: 6 ft., 3-wire grounded
- **Dimensions:** 8.2" L x 3.0" W x 7.3" H
- Tool Net Weight: 1.6 lbs.
- Shipping Weight Tool: 3 lbs.
- Shipping Weight Kit: 7 lbs.
- **NOTE:** Users should independently evaluate the suitability of the product for their application.

Dial-in Variable Temperature Heat Gun

- Compact, lightweight, easy-to-use
- Balanced ergonomic design prevents operator fatigue
- Variable temperature from 130° 1000°F (50° 540°C)
 - Base provides built-in stand for hands-free use

from overheating

Protective hand/switch guard and hanging loop

Electronic closed loop temperature control system

maintains constant temperature and protects unit

- Use to heat temperature sensitive materials including specialty connectors, solder preforms, shrink tubing
- Make your Proheat even more versatile. See our wide variety of professional quality attachments & accessories (page 12)



PH-1400K Proheat LCD Dial-in Heat Gun with rugged storage case and 5 specialty attachments

| Proheat LCD Dial-in Heat Gun | | | | | | | |
|------------------------------|------------------------------|-----------------------|----------------------------|-----|--|--|--|
| Model No. | Air Temp. | Air Velocity | Air Volume | | | | |
| PH-1400 | 130° - 1000°F/50° - 540°C | 737 - 4000 FPM | 4 - 16 CFM | 12 | | | |
| PH-1400K | PH-1400 Heat Gun with storag | e case and all 5 atta | chments (Part No. 3 | 530 | | | |

Dial-in Variable Temperature and Airflow LCD Heat Gun

- Compact, lightweight, easy-to-use
- LCD with digital display of temperature and air flow settings
- Dial-in temperatures in 10° increments from 130° 1000°F (50° - 540°C) displayed in degrees Fahrenheit or Celsius
- Proloc Magnetic key provided with every unit locks controls to prevent changing of temperature and airflow
- Electronic closed-loop temperature control system maintains constant temperature when varying air flow
- or using specialty attachments
- Base functions as built-in stand for hands-free use
- Power-interrupt Reset feature prevents unattended heat gun from resuming heat after a power failure

Electric Heat Guns

Proheat[®] LCD Dial-in Heat Gun & Kit



- Adjustable air flow from 4 to 16 CFM
- Use to heat or dry temperature sensitive materials, shrink tubing, shrink packaging and specialty connectors, solder and desolder, bend plastics, activate adhesives, remove decals, defrost frozen pipes and more
- Make your Proheat even more versatile. See our wide variety of professional quality attachments & accessories (page 12)









Welding Flooring Material

A Complete Plastic Welding System

• The Master Proheat Plastic Welding Kit makes fabricating and repairing thermoplastics

fast and simple. Each kit is a self-contained, general purpose plastic welding system

with everything needed for hot air welding a wide variety of thermoplastic materials:

rigid and flexible plastics, auto bumpers, tarps, liners, covers, tents, inflatables and

more. The kit includes practice welding rod and instruction manual.

Pendulum Welding



Speed Welding





• The heart of the system is the Master Proheat LCD Model PH-1400 Dial-in Electric Heat Gun. Dial-in control lets you set both temperature and airflow. Once the proper temperature and airflow for a specific welding application is determined, it can be "locked-in" and saved for use again and again with the exclusive, innovative magnetic key lock-in feature. An electronic control system prevents over-heating when the heat gun is used with special welding attachments.



PH-1500K Proheat LCD Programmable Heat Gun with rugged storage case and 5 specialty attachments

| Proheat LC | Proheat LCD Programmable Heat Gun | | | | | | | | |
|------------|-----------------------------------|-----------------------|----------------------------|---------------------|------------|---------|--|--|--|
| Model No. | Air Temp. | Air Velocity | Air Volume | | | | | | |
| PH-1500 | 130° - 1000°F/50° - 540°C | 737 - 4000 FPM | 4 - 16 CFM | 120V | 60 Hz | 11A | | | |
| PH-1500K | PH-1500 Heat Gun with storag | e case and all 5 atta | chments (Part No. 3 | 5309) see p | age 12 for | details | | | |

Six Programmable Temperature & Air Flow Settings with LCD Display

- Use to heat or dry temperature sensitive materials, shrink tubing, shrink packaging and specialty connectors, solder and desolder, bend plastics, activate adhesives, remove decals, defrost frozen pipes and more
- Compact, lightweight, easy-to-use
- Six programmable settings with digital display of temperature and air flow
- Program temperature in 10° increments from 130° to 1000°F (50° - 540°C) in your choice of degrees Fahrenheit or Celsius

Electric Heat Guns

Proheat[®] LCD Programmable Heat Gun & Kit



- Motor: Permanent Magnet
- Nozzle Opening: .88"I.D., 1.31" O.D.
- Cordset: 6 ft., 3-wire grounded
- Dimensions: 8.2" L x 3.0" W x 7.3" H
- 🐵 120V Models
- Tool Net Weight: 1.6 lbs.
- Shipping Weight Tool: 3 lbs.
- Shipping Weight Kit: 7 lbs.
- **NOTE:** Users should independently evaluate the suitability of the product for their application.
- Base provides built-in stand for hands-free use

1300W

- Ergonomic handle provides balanced grip
- Power-interrupt Reset feature prevents unattended heat gun from resuming heat after a power failure
- Electronic closed loop temperature control system maintains constant temperature when varying air flow or using specialty attachments
- Temperature & Air Flow Lock-In feature provides added management control.
- Make your Proheat even more versatile. See our wide variety of professional quality attachments & accessories (page 12)





Proheat[®] Heat Gun Attachments & Accessories

Professional quality attachments and accessories add versatility to your Proheat Heat Guns. Direct, concentrate or reflect heat to allow more versatile and precise applications for your heat tool.

->>

35270*

3/4" (20 mm)

Reduction Nozzle

Concentrated air flow

Reducer Attachments



3/8" (9 mm) Reducer Concentrates air flow Also used with weld tips







Deflector Attachments

35264* 3/8" (9 mm) ector, Shrink Attachmen For shrinking small

35293*

5/8" (14 mm) Reducer

Provides concentrated

air flow



Accessories

various applications

35296*

3/4" (20 mm)

Lap Welding Nozzle

For lap welding plastic

materials, use with 3/8" reducer

solder & crimp connectors

35261 3" (75mm) Large Reflector For shrinking large Reflects air around surface's diameter tubing

35260

2" (50mm) Spreader Nozzle

Spreads air evenly over

wide area

35017

such as tubing or pipe



```
Attachment Kit
Kit of 5 most popular
   attachments
```

35016

3" (75 mm) Spreader

Spreads air evenly over

wide area

Attachment Kit



diameter tubing

Deflects heat away

from windows

35271*

Tacking Tip

For tacking parts together prior

to welding so they will not

move, use with 3/8" reducer

35262 2" (50mm) Window Nozzle Deflecto Deflects heat away from windows

35295*

Plastic Welding

Rod Nozzle w/ 7mm intake

For use with welding rod.

use with 3/8" reducer

Welding Attachments



35216 Bench Stand To position guns for

35291 Seam Boller with ball bearings For lap welding, edging tape

and roofing applications

35266*

1 1/2" 40mm

Angle Slit Nozzle

Lap welds roofing

materials

35336 Nozzle Guard To protect hands and surface from hot nozzle tip

35351 Storage Case Transport & store in a rugged plastic case



35267* 3" (75mm) Teflon Coated Butt Welding Heat Disc For butt welding

PVC pipes



Lap Welding Slit Nozzle For lap welding PVC Sheeting





35301 HDPE Welding Rod High Density Polyethylene, for welding HDPE plastics

| Model No. | Description | PH-1000 | PH-1100 | PH-1200 | PH-1400 | PH-1500 | PH-1600 | PH-1610* |
|-------------------|----------------------------------|---------|---------|---------|---------|---------|---------|----------|
| Reducer & Sprea | der Attachments | | | | | | | |
| 35294 | 3/8" (9MM) Reducer | | | • | • | • | | • |
| 35293 | 5/8" (14mm) Reducer | | | • | • | • | | • |
| 35270 | 3/4" (20mm) Reducer | | | • | • | • | | • |
| 35260 | 2" (50mm) Spreader | • | • | • | • | • | | • |
| 35016 | 3" (75mm) Spreader | • | • | • | • | • | | • |
| Reflector Attachn | nents | | | | | | | |
| 35272 | 3/8" (9MM) Reflector | | | • | • | • | | • |
| 35264 | 3/8" (9MM) Reflector w/ Reducer | | | • | • | • | | • |
| 35292 | 5/8" (14mm) Specialty Connector | | | • | • | • | | • |
| 35261 | 3" (75mm) Large Reflector | • | • | • | • | • | | • |
| 35017 | 1 1/4" Shrink | • | • | • | • | • | | • |
| Attachment Kit | | | | | | | | |
| 35309 | Attachment Kit - 5 Items | | | • | • | • | | • |
| Deflector Attachn | nents | | | | | | | |
| 35262 | 2" (50mm) Window Glass Deflector | • | • | • | • | • | | • |
| 35263 | 3" (75mm) Window Glass Deflector | • | • | • | • | • | | • |
| Welding Tips | | | | | | | | |
| 35295 | 7mm Rod, Speed Welding Tip | | | • | • | • | | • |
| 35271 | Tacking Tip | | | • | • | • | | • |
| 35296 | 3/4" (20mm) Lap Welding | | | • | • | • | | • |
| 35266 | 1 1/2" (40mm) Angle Slit Attach. | | | • | • | • | | • |
| 35267 | 3" (75mm) Teflon Butt Weld Disk | | | • | • | • | | • |
| 35268 | 1 1/2" (40mm) Lap Welding Tip | | | • | • | • | | • |

* Nozzle Sensing Mode Only

| _ | | |
|---|-------------|-----|
| _ | | |
| | 35297 | |
| | 00201 | |
| | nnihloW 284 | Rod |

Welding Rods (Pkg. of 16) Round, 1/8" Dia. x 9" Long

Acrylonitrile Butadiene Styne, Natural, for welding ABS plastics

12 MasterAppliance.com 800.558.9413



PP Welding Rod Polypropylene, Natural, for welding PP plastics

35299 PVC Welding Rod Polyvinyl Chloride, Grey, for welding PVC plastics

35300 LDPE Welding Rod Low Density Polyethylene, Natural, for welding LDPE plastics

Electric Heat Guns

Proheat[®] Heat Gun Attachment Compatibility

Professional quality stainless steel attachments add versatility to your Proheat.

Reduce, concentrate, pinpoint, spread, reflect or weld, attachments enable the precise application of heat to your job. These Attachments & Tips can be used on the following Models:



Proheat[®] STC[™] Heat Gun



| Master Pr | oheat STC Heat Gun | | | | | | |
|-------------------|-----------------------------|--|--------------|----------|----------|---------|-------|
| Model No. | Air Temp. | Air Velocity | Air Volume | | | | |
| PH-1600 | 90 - 500°F/40 - 270°C | 4000 FPM | 4 - 16 CFM | 120V | 60 Hz | 11A | 1300W |
| PH-1600K | PH-1600 Heat Gun with stor | age case | | | | | |
| Optional A | ccessories – Master P | roheat STC an | d STC Dual M | ode (Pag | e 12) He | at Guns | ; |
| Part No. | Description | | | | | | |
| 35542 | Master Proheat STC storage, | Master Proheat STC storage/carrying case | | | | | |
| 35337 | Master Proheat STC nozzle g | juard | | | | | |

Master Proheat STC Surface Temperature Control Heat Gun

- Surface temperature range: up to 500°F/270°C at 1300 watts
- Unique Laser Targeting System[™] provides accurate temperature measurement
- Surface temperature displays on the bottom row of the LCD and target temperature displays on top row

- **Specifications**
- Motor: Permanent Magnet
- Nozzle Opening: .88" I.D., 1.31" O.D. Cordset: 6 ft., 3-wire grounded
- Dimensions: 8.2" L x 3.0" W x 7.3" H
- 🕸 120V Models
- Tool Net Weight: 1.6 lbs.
- Shipping Weight Tool: 2 lbs. 10oz.
- Shipping Weight Kit: 3. lbs. 14oz.
- **NOTE:** Users should independently evaluate the suitability of the product for their application.
- Enables you to work in upper limits of the cure zone to • Temperature display in either degrees Celsius bring surfaces up to temperature fast

Proloc locking system prevents changing of

- Green, yellow and red LED lights indicate progress in

temperature and airflow

heating process

- or Fahrenheit
 - Regulates heater to maintain target temperature
 - · Avoids overheating or burning heat sensitive materials
 - Built-in hanging loop for storage in production area



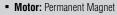
| master Pro | Master Proneat STC Dual Mode Heat Gun – STC Mode | | | | | | | | |
|------------|--|----------------|------------|------|--|--|--|--|--|
| Model No. | Air Temp. | Air Velocity | Air Volume | | | | | | |
| PH-1610 | 90 - 500°F/40 - 270°C | 4000 FPM | 4 - 16 CFM | 120V | | | | | |
| PH-1610K | PH-1610 Heat Gun with storag | e case | | | | | | | |
| Master Pro | heat STC Dual Mode He | eat Gun – Stan | dard Mode | | | | | | |
| Model No. | Air Temp. | Air Velocity | Air Volume | | | | | | |
| PH-1610 | 170-1000°F/80-540°C | 4000 FPM | 4 - 16 CFM | 120V | | | | | |
| PH-1610K | PH-1610 Heat Gun with storage case | | | | | | | | |

Master Proheat STC Surface Temperature Control Heat Gun

- Surface temperature range: up to 500°F/270°C at 1300 watts when used in STC Mode, and up to 1000°F/540°C at 1300 watts when used in Standard Mode
- Easily switch from STC Mode to Standard Mode and vice versa
- Unique Laser Targeting System[™] provides accurate temperature measurement
- Surface temperature displays on the bottom row of the LCD and target temperature displays on top row in STC Mode
- on bottom
- Standard mode allows for use of Master's professional quality attachments (18 attachment available)
- Enables you to work in upper limits of the cure zone to bring surfaces up to temperature fast

Electric Heat Guns

Proheat[®] STC[™] Dual Mode Heat Gun



- Nozzle Opening: .88" I.D., 1.31" O.D.
- Cordset: 6 ft., 3-wire grounded
- Dimensions: 8.2" L x 3.0" W x 7.3" H
- 🐠 120V Models
- Tool Net Weight: 1.6 lbs.
- Shipping Weight Tool: 2 lbs. 10oz.
- Shipping Weight Kit: 3 lbs. 14oz.
- NOTE: Users should independently evaluate the suitability of the product for their application.

 In Standard Mode target temperature is displayed on top, actual nozzle temperature is displayed

60 Hz 11A

60 Hz 11A 1300W

1300W

- Proloc locking system prevents changing of temperature and airflow
- · Green, yellow and red LED lights indicate progress in heating process while in STC Mode
- Temperature display in either degrees Celsius or Fahrenheit
- Regulates heater to maintain target temperature
- · Avoids overheating or burning heat sensitive materials



Ecoheat[®] Heat Gun & Kit



Specifications

14

- Air Volume: 7 or 9 CFM
- Air Velocity: 720 or 1100 FPM
- **Motor:** Permanent Magnet
- Nozzle Opening: 1.2" I.D., 1.35" O.D.
- Cordset: 6 ft., 3-wire grounded
- Tool Net Weight: 2 lbs. • Shipping Weight Tool: 3 lbs.
- Shipping Weight Kit: 5 lbs.

I20V Models

• Dimensions: 8.5" L x 3.2" W x 7.7" H

NOTE: Users should independently evaluate the suitability of the product for their application.

Masterflow[®] Heat Blower



| Creations | |
|---|---|
| Specifications | |
| Air Volume: 47 CFM | Dimensions: 12" L x 6" W x 9" H |
| Air Velocity: 2200 FPM | ■ @ All Models |
| Motor: Induction | Base Size: 6" x 6" |
| • Nozzle Opening: 1.85" I.D., 2.25" O.D. | Net Weight: 6 lbs. |
| Cordset: 6 ft., 3-wire grounded | Shipping Weight: 8 lbs |
| NOTE: Users should independently evaluate to | he suitability of the product for their application |

Economical, Lightweight, Multi-use Heat Gun

Two heat settings: 500°F or 1000°F (260°C or 540°C)

operator fatigue

knocks and bumps

• Two fan speeds - Low or High (7 or 9 CFM)

angle for long periods of time, eliminates

Built-in hand guard - Protects hand and

fingers. Recessed switch guards against

Lightweight - 1 lb. - Easy to hold at any

- Thermoplastic housing For high impact durability
- Built-in stand Very stable, allows user to set heat gun down in an upright position for hands-free use
- Use to bend and form plastics, dry body fillers, remove decals, spot dry paint, shrink tubing, packaging and more
- 3-wire arounded cordset Positive grounding system for user safety

| Ecoheat Heat Gun & Kit | | | | | | | | |
|------------------------|--|--|--|--|--|--|--|--|
| Model No. | Description | | | | | | | |
| EC-100 | 500° or 1000°F 260° or 540°C 7 or 9 CFM 120V 60 Hz 10A 1200W | | | | | | | |
| EC-100K | Kit includes EC-100 Heat Gun, 7/8" reducer attachment, 1-1/4" shrink tubing reflector, 1-15/16" and 3-1/8" spreader attachments packed in a durable storage/carrying case | | | | | | | |
| 35225 | Attachment kit contains 7/8" reducer attachment, 1-1/4" shrink tubing reflector, 1-15/16" and 3-1/8" spreader attachments | | | | | | | |
| 35215 | Durable storage/carrying case | | | | | | | |

Professional Quality, Continuous-duty, Process Heat Blower

- 3 models produce 300°F, 500°F or 750°F. High temperatures accommodate many heating, drying & shrinking applications
- High air flow: 47 CFM at 2200 FPM gets job done fast
- Brushless induction type motor for quiet, continuous-duty operation
- Easily replaceable, reinforced, mica-insulated heating element

 Rubber-backed stand permits 90° non-slip adjustability

- Use in any position or mount on equipment
- Ergonomic handle for carrying or portable use
- Mount over conveyor line or on machinery
- Use to heat or dry materials, bend plastics, shrink wrap and more

| Ecoheat H | leat Gun | & Kit | | | | | |
|-----------|----------|-------|------|-------|------|-------|--------------------------------------|
| Model No. | Descript | ion | | | | | Replacement Element |
| AH-301** | 300°F | 150°C | 120V | 60 Hz | 10A | 1200W | 815 (3.5"), 35485 (6") |
| AH-501 | 500°F | 260°C | 120V | 60 Hz | 14A | 1680W | 30310 |
| AH-751* | 750°F | 400°C | 120V | 60 Hz | 18A | 2160W | 30312 |
| AH-302** | 750°F | 400°C | 240V | 60 Hz | 5.2A | 2160W | 816 (3.5"), 35486 (6") |
| AH-502 | 500°F | 260°C | 240V | 60 Hz | 7.3A | 1680W | 30311 |
| AH-752 | 750°F | 400°C | 240V | 60 Hz | 9.4A | 2160W | 30313 |

** 815 and 816 Element for 3.5" Nozzle, 35485 and 35486 Element for 6" Nozzle.

| Master-Mite Heat Gun | | | | | | | |
|----------------------|---------|-------|------|-------|------|------|--|
| Model No. | Descrip | tion | | | | | |
| 10008 | 650°F | 343°C | 120V | 60 Hz | 4.5A | 475W | |
| 10009 | 650°F | 343°C | 220V | 50 Hz | 2.0A | 450W | |

| Optional Replacement Heating Elements | | | | | |
|---------------------------------------|----------|-------|-------|------|------|
| Part No. | Descript | ion | | | |
| 20012 | Blue | 500°F | 260°C | 120V | 340W |
| 20013 | Silver | 650°F | 343°C | 120V | 475W |
| 20014 | Black | 800°F | 427°C | 120V | 525W |
| 20033 | Blue | 500°F | 260°C | 220V | 400W |
| 20034 | Silver | 650°F | 343°C | 220V | 450W |
| 20035 | Black | 800°F | 427°C | 220V | 500W |
| 20160 | Blue | 500°F | 260°C | 240V | 400W |
| 20161 | Silver | 650°F | 343°C | 240V | 450W |
| 20162 | Black | 800°F | 427°C | 240V | 500W |

| Master-M | ite ESD | Heat Gu | in | | | |
|----------------|----------------|----------------|----------------|------------|------|--------------|
| Model No. | Descrip | tion | | | | |
| 10012 | 800°F | 427°C | 120V | 60 Hz | 4.5A | 525W |
| Optional F | Replace | ment He | ating Ele | ements | | |
| Part No. | Descrip | tion | | | | |
| | | | | | | |
| 20012 | Blue | 500°F | 260°C | 120 | VC | 340W |
| 20012 20013 | Blue Silver | 500°F 650°F | 260°C 343°C | 120 120 | | 340W 475W |

| Specifications | |
|--|--|
| • Air Volume: 3.8 CFM | Housing Static Decay: |
| Air Velocity: 700 FPM | 5000V to <50V <0.01 sec |
| Motor: Shaded Pole | Housing Surface Res.: |
| Nozzle Opening: .99" I.D., | <500 ohms/sg. |
| 1.03 O.D." | I20V Models |
| • Cordset: 6 ft., 3-wire grounded | Net Weight: 1.75 lbs. |
| Dimensions: | Shipping Weight: 3 lbs. |
| 8.8" L x 3.3" W x 7" H | |
| NOTE: Users should independently e | valuate the suitability of the product |
| for their application. | |

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Electric Heat Guns

Master-Mite[®] Heat Gun

Continuous-duty **Bench-top Heating System**

- Complete system comes standard with 650°F/343°C heating element, adjustable stand and heat shrink attachment
- Quiet-running shaded pole motor, eliminates noisy production areas
- 3 optional easyto-change plug-in heating elements available: 500°, 650° & 800°F
- Ideal heat & air flow (3.8 CFM), performs benchtop heating jobs without blowing components around the work station
- Use to activate adhesive cure epoxies, dry components, melt solder preforms, remove decals, shrink tubing and more





Specifications

Optional Accessories

Share 1

40060

Heat

shrink

attachment

Ċ

50675

Bench

stand

1.5

30201

Solder

preform

attachment

40061

1/4"

pinpoint

attachment

• Air Volume: 3.8 CFM - Air Velocity: 700 FPM • Motor: Shaded Pole • Nozzle Opening: .99" I.D., 1.03 O.D." - Cordset: 6 ft., 3-wire grounded

- Dimensions: 8.8" L x 3.3" W x 7" H
- Net Weight: 1.7 lbs.
- Shipping Weight: 3 lbs.

NOTE: Users should independently evaluate the suitability of the product for their application.

Master-Mite[®] ESD Heat Gun



Continuous-duty ESD Bench-top Heating System

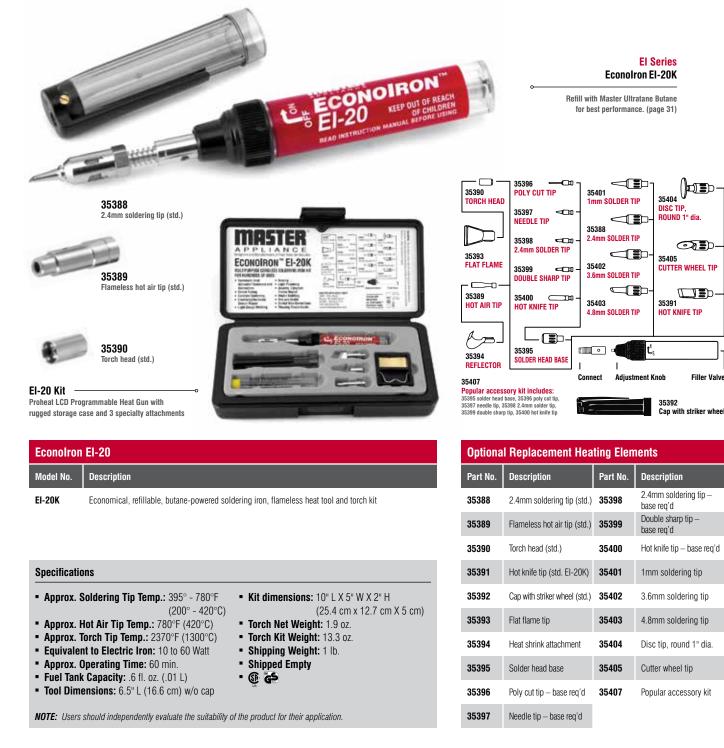
- · Complete system comes standard with black 800°F/427°C heating element, shrink attachment and adjustable stand
- Totally grounded system with housing surface conductivity 500 ohms square. Conductive housing will not build up or hold a static charge
- Housing helps to shield against EMI & RFI (electromagnetic & radio frequency interference)
- Quiet-running, maintenance free shaded pole motor
- · Low velocity air flow will not blow components around the workstation
- 3 optional interchangeable plug-in heating elements available
- Complete line of attachments available
- Use to activate adhesive, cure epoxies, dry components, melt solder preforms, remove decals, shrink tubing and more



Butane-Powered Soldering Irons

Econolron[®] EI-20 Kit

0 2



Economical, Butane-powered Soldering Iron, Flameless Heat Tool & Torch Kit

- Standard with soldering tip, hot air tip and torch tip
- Kit contains tool, soldering tip, hot air tip, torch tip, hot knife tip, coil of 60/40 solder, sponge and tool stand packed in rugged plastic storage case
- Completely portable, lightweight and easy to handle
- Temperatures up to 2370°F/1300°C
- Ignite tool with flint lighter built into the cap
- Use to pinpoint flameless heat, silver solder, solder and desolder, heat shrink tubing and environmental connectors, strip insulation and cut plastics with hot knife tip, use as an open flame torch and more

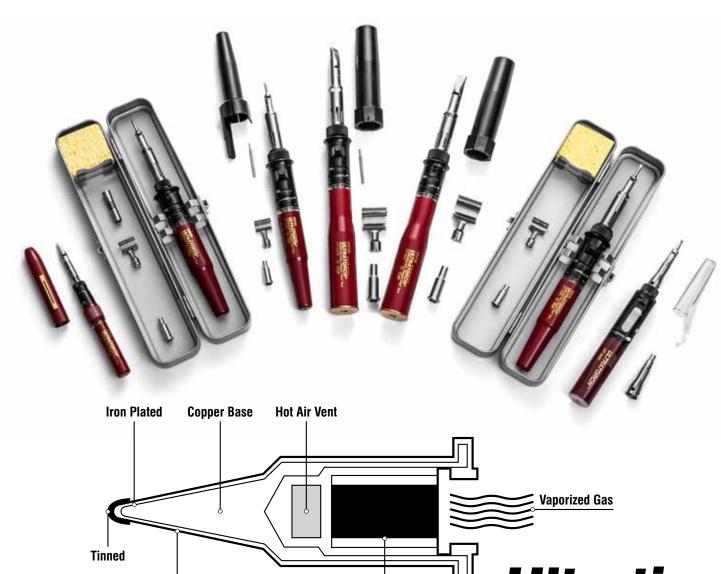
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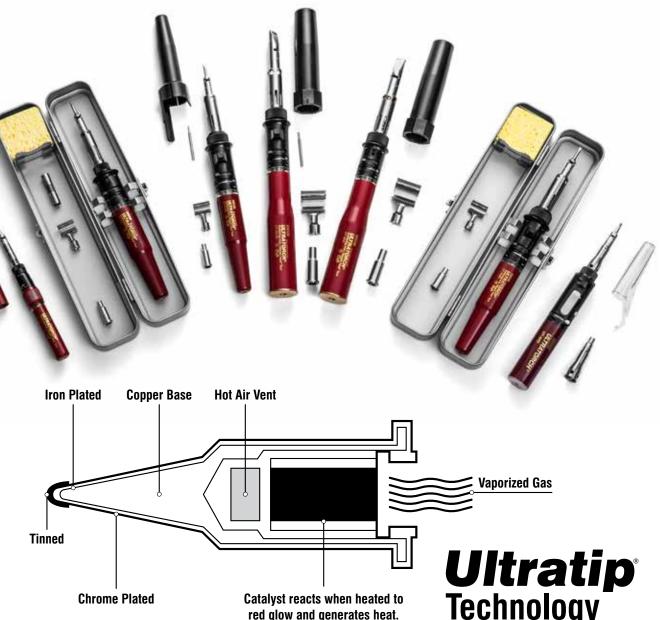
Filler Valv

UTTER WHEEL TIP

SC TIP

OUND 1" dia





Longer Tip Life, Superior Thermal Conductivity

Master Appliance Ultratorch® heat tools feature Ultratip soldering tips. Ultratip is the long lasting, oxygen-free, copper based, iron and chrome plated soldering tip with a built-in catalyst, tinned with lead-free solder.

Ultratorch heat tools, with Ultratip Technology, are perfect for use with today's lead-free solders. In fact, Ultratip soldering tips have more than double the iron and chrome plating thickness of our competitors' brass based tips, providing higher thermal conductivity and much longer tip life.

on the joint.

Technology

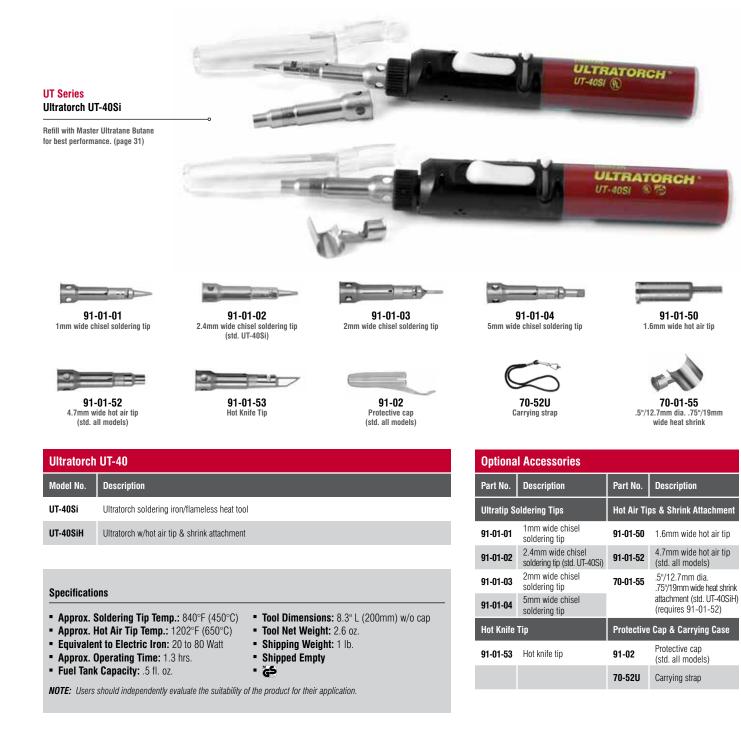
Tips for Lead-Free Hand Soldering

Because hand soldering tends to be done at the end of the line, where the value of a board is at its highest, switching to lead-free solder may have a significant effect on your manufacturing yields, costs and productivity. Simply increasing tip temperature is not the answer because it can cause flux to evaporate before it's had time to activate.

The keys to success here are tip material, tip shape, tip condition, the soldering iron's power output and it's time By choosing the tip shape closest to the component you're soldering, and always selecting the largest tip, you'll transfer heat more efficiently at lower settings. We offer a wide selection of tips for your applications.

Since lead-free solder's higher tin content erodes the tip's iron plating faster, Ultratip's thicker iron and chrome plating will significantly extend the tip life. Cleaning your tips often and immediately re-tinning them will also keep them in top condition longer.

Ultratorch[®] UT-40Si & UT-40SiH



Professional Quality, Economical, Self-igniting Soldering Iron & Flameless Heat Tool & Kit

• Standard with Ultratip[®] soldering tip, hot air tip and protective cap

Adjustable temperature lever for temperatures up to 1202°F

Convenient slide switch ignition system for

- Equivalent to a 20-80 watt electric soldering iron
 - Compact size, lightweight and completely portable, features a rugged, easy-to-hold plastic body
 - Patented gas catalyst reaction system
- · Use to pinpoint heat, remove surface mount components, repair vinyl, heat shrink tubing, solder & desolder, spot dry, strip insulation with hot knife and more

71-01-02

2.4mm dia. chisel tip

(standard)

71-01-01 1mm dia. tapered needle tip

71-01-03 2mm dia. spade tip

| Ultratorch | Ultratorch UT-50 | |
|------------|--|--|
| Model No. | Description | |
| UT-50 | Butane-powered soldering iron, flameless heat tool and torch | |

Specifications

- Approx. Soldering Tip Temp.: 392° 842°F (200° - 450°C) Tool Dimensions: 6.5" L (165mm) • Approx. Hot Air Tip Temp.: 806°F (430°C) Net Weight: 2.2 oz Approx. Torch Tip Temp.: 2372°F (1300°C) • Shipping Weight: 1 lb. • Equivalent to Electric Iron: 20 to 60 Watt Shipped Empty
- Approx. Operating Time: 20 min.

NOTE: Users should independently evaluate the suitability of the product for their application.

Professional Quality, Pen-sized Butane-powered Soldering Iron, Flameless Heat Tool and Torch

- Standard with Ultratip[®] soldering tip, hot air tip and protective cap
- fuel level

• 🛃 🐠

- Pen-sized heat tool fits in your shirt pocket for absolute portability

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quick ignition

Butane-Powered Soldering Irons



Aluminum fuel tank with viewing window to indicate

Optional tips and accessories available

- Operates for approximately 20 minutes on a full charge
- Use to pinpoint heat, remove surface mount components, repair vinyl, heat shrink tubing, solder and desolder, spot dry, torch materials and more

EMASTER 21



UT Series Ultratorch UT-100-TC

Includes heat tool, 3 soldering tips, flameless hot air and open flame torch tips, hot knife, solder, wire cutter, needle nose pliers and cap in a rugged storage/carrying case







Solder

Torch

| Ultratorch UT-100 | | Specifications | |
|-------------------|---|--|--|
| Model No. | Description | Approx. Soldering Tip Temp.: | Approx. Operating Time: 120 min. |
| UT-100-TC | Includes Ultratorch, three Ultratip soldering tips: 70-01-02, 70-01-05, 70-01-11, hot air tip: 70-01-52, shrink attachment: 70-01-55, hot knife: 70-01-16, torch ejector 70-07TU, ejector, sponge, cap, solder, wire cutter and needle nose pliers packed in a rugged plastic carrying case | 392° - 932°F (200° - 500°C) Approx. Hot Air Tip Temp.: 1112°F (600°C) Approx. Torch Tip Temp.: 2372°F (1260°C) | Fuel Tank Capacity: 1 fl. oz. (28 cc) Tool Dimensions: 9.5" L (242mm) Tool Net Weight: 3.7 oz. UT-100 Shipping Weight: 1 lb. UT-100-TC Shipping Weight: 3 lbs. |
| UT-100 | Includes Ultratorch, Ultratip soldering tip: 70-01-02, hot air tip: 70-01-52, shrink attachment: 70-01-55, torch ejector 70-07TU, ejector, sponge and steel case | Equivalent to Electric Iron: 20 to 80 Watt NOTE: Users should independently evaluate | Shipped Empty Some the suitability of the product for their application. |

Soldering temperature up to 932°F, ideal for use

• Hot air temperature up to 1202°F, perfect for

Sturdy metal tank with fuel viewing window holds

Torch temperatures up to 2372°F/1260°C

enough fuel for 2 hours of operation

Use to pinpoint heat, remove surface mount

Solderseal[™] environmental "heat and seal" connectors

with today's lead-free solder

Butane-powered Soldering Iron, Flameless Heat Tool and Torch

- Triple function soldering iron, flameless heat tool and brazing torch
- Features oxygen-free, copper based Ultratip[®] soldering tips, with thick iron and chrome plating for long life and high thermal conductivity
- Cordless and completely portable, ready-to-use in 30 seconds
- Adjustable temperature control

- components, repair vinyl, heat shrink tubing, solder and desolder, spot dry, torch materials and more
- Refill with Master Ultratane Butane for best performance (page 31)
- Optional accessories available and interchangeable between UT-100 & UT100Si (page 24)



Includes heat tool, 3 soldering tips and flameless hot air tip, hot knife, solder, wire cutter, needle nose pliers and cap in a rugged storage/carrying case

| Ultratorch UT-100Si | |
|---------------------|--|
| Model No. | Description |
| UT-100Si | Includes Ultratorch, Ultratip soldering tip: 70-01-02, hot air tip: 70-01-52, shrink attachment: ejector and cap |
| UT-100SiK | Includes Ultratorch, Ultratip soldering tip: 70-01-02, hot air tip: 70-01-52, shrink attachment: 70-01-55, ejector, sponge and steel case |
| UT-100Si-TC | Includes Ultratorch, three Ultratip soldering tips: 70-01-02, 70-01-05, 70-01-11, hot air tip: 70-01-52, shrink attachment: 70-01-55, hot knife: 70-01-16, ejector, sponge, cap, solder, wire cutter and needle nose pliers packed in a rugged plastic carrying case |
| UT-100Si-HK | Includes Ultratorch, hot knife: 70-01-16, ejector and cap |

Professional Self-igniting Butane-powered Soldering Iron, Flameless Heat Tool & Torch

- Triple function, self-igniting soldering iron, flameless heat tool and torch
- Features oxygen-free, copper based Ultratip® soldering tips, with thick iron and chrome plating for long life and high thermal conductivity
- Cordless and completely portable, ready-to-use in 30 seconds
- Self-ignition with push button for fast, easy starting

connectors

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Butane-Powered Soldering Irons

Ultratorch[®] UT-100Si, UT-100SiK & UT-100Si-TC

UT Series Ultratorch UT-100SiK



NOTE: Users should independently evaluate the suitability of the product for their application.

Adjustable temperature control

- Soldering temperature up to 932°F, ideal for use with today's lead-free solder
- Hot air temperature up to 1202°F, perfect for Solderseal[™] environmental "heat and seal"
- Sturdy metal tank with fuel viewing window holds enough fuel for 2 hours of operation
- Blue pin-point flame function
- Contains everything needed to heat shrink tubing and specialty connectors, remove surface mount components, solder and desolder, repair vinyl, spot dry and cut materials
- · Refill with Master Ultratane Butane for best performance (page 31)
- Optional accessories available and interchangeable between UT-100 & UT100Si (page 24)

Ultratorch[®] UT-100 & UT-100Si Ultratips[®] and Accessories

0 | 1 70-01-02 70-01-03 70-01-04 70-01-05 70-01-06 3.3mm dia. chisel 2mm dia. spade 3mm dia. spade 0.5mm dia. tapered needle 2mm dia. micro spade . . 副太日 70-01-09 70-01-08 70-01-10 70-01-11 70-01-12 3mm dia. 35° spade 8mm dia, high powered chise 2mm dia. 35° spade 1mm dia. offset tapered needle 3mm dia. high powered en -70-01-15 7mm dia. 45° spade 70-01-51 4.25 0.D./3.3 I.D. (mm) ((TERRORIE AND A TERRORIE AND A TER 70-01-53 8.0 0.D./6.9 I.D. (mm) 70-01-14 8.4 tip adapter 70-01-55 .5"/12.7mm dia., .75"/19mm wide heat shrink 70-07TU Eiector. torch Protective cap (std. UT-100Si, UT-100Si-TC) 70-35 90-02 Ejector spanner wrench

Ultratip Soldering Tips for Use with UT-100 & UT-100Si Ultratorches

- Oxygen-free, copper based Ultratip soldering tips have thick iron and chrome plating for long life and high thermal conductivity
- Ultratips are manufactured using a patented process which produces uniform iron and chrome plating thickness
- Ultratip soldering tips feature leading-edge combustion chamber/exhaust port design All tips pre-tinned with lead-free solder
 - Optional tips interchangeable between all UT-100 &
 - UT-100Si models



| Ultratorch | UT-200 and UT-200Si |
|------------|--|
| Model No. | Description |
| UT-200 | Butane-powered soldering iron, heat tool and torch with soldering tip, hot air shrink attachment and protective cap |
| UT-200Si | Self-igniting, butane-powered soldering iron/heat tool, with soldering tip, hot tip, shrink attachment and protective cap |
| | |

Specifications

| Approx. Soldering Tip Temp.: | Fuel Tank Capacity: 2.2 fl. oz. (63) |
|---|--------------------------------------|
| 482° - 986°F (250° - 530°C) | Tool Dimensions: 11.9" L (300m) |
| Approx. Hot Air Tip Temp.: | Tool Net Weight: 9 oz. |
| 1004°F (540°C) | Tool Kit Weight: 13.3 oz. |
| Approx. Torch Tip Temp.: | Shipping Weight: 1 lb. |
| UT-200 2372°F (1260°C) | Shipped Empty |
| • Approx. Operating Time: 120 min. | • 😸 |
| NOTE: User should be descendently such that the | |

NOTE: Users should independently evaluate the suitability of the product for their application.

Butane-powered Soldering Iron/Heat Tools

UT-200

- Operates as a soldering iron, flameless heat tool and butane torch
- Standard with Utratip soldering tip, hot air tip, shrink attachment and protective cap
- Equivalent to 200 watt max. electric soldering iron
- Adjustable temperatures up to 2372°F/1260°C
- High power (BTU's) makes it perfect for heavy-duty service and maintenance
- Sturdy metal tank holds enough fuel for 2.6 hours of operation at middle temperature setting
- Use to pinpoint heat, heat shrink tubing, solder and desolder, strip insulation, terminate specialty connectors, torch materials and more
- Refill with Master Ultratane Butane for best performance (page 31)
- Optional accessories interchangeable between UT-200 and UT-200Si models



70-01-01

1mm dia. tapered needle

70-01-07

0.5mm dia. square

tapered pyramid

70-01-13

.5mm dia. high powered long

tapered chisel

70-01-50

2.5 0.D./1.59 I.D. (mm)

AND ADDRESS MADE 70-01-52 5.7 0.D./4.9 I.D. (mm)

70-01-16

Hot knife tip

70-01-54 .75"/19mm dia.. .825"/22.2mm wide heat shrink



70-02 Protective cap

70-35



Tool holde

70-37U Tin cleaner snonge

Elector spanner wrench

70-40U Metal storage box

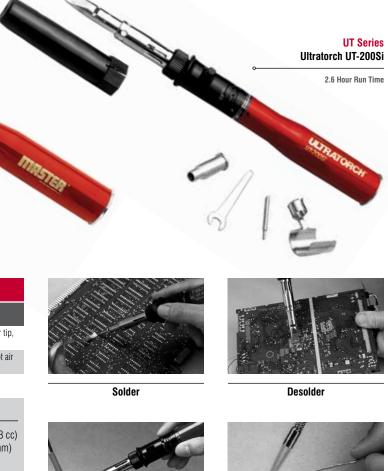
70-52U

90-02 Protective cap Carrying strap

| | | | round head |
|---|--|-----------|---|
| Ultratorch UT-100 & UT-100Si Tips and Accessories | | | |
| Model No. | Description | Model No. | Description |
| Soldering Ti | ps | | |
| 70-01-01 | 1mm dia. tapered needle soldering tip | 70-01-08 | $2mm$ dia. 35° spade soldering tip |
| 70-01-02 | 3.3mm dia. chisel soldering tip (std., all models) | 70-01-09 | 3mm dia. 35° spade soldering tip |
| 70-01-03 | 2mm dia. spade soldering tip | 70-01-10 | 1mm dia. offset tapered needle soldering tip |
| 70-01-04 | 3mm dia. spade soldering tip | 70-01-11 | 8mm dia. high powered chisel soldering tip (std.,UT-100-TC, UT-100Si-TC) |
| 70-01-05 | 0.5mm dia. tapered needle soldering tip (std. UT-100-TC, UT-100Si-TC) | 70-01-12 | 3mm dia. high powered round head needle tip |
| 70-01-06 | 2mm dia. micro spade soldering tip | 70-01-13 | .5mm dia. high powered long tapered chisel tip |
| 70-01-07 | 0.5mm dia. square tapered pyramid soldering tip | 70-01-15 | 7mm dia. 45° spade soldering tip |
| Hot Air Tips | | | |
| 70-01-50 | 2.5 O.D./1.59 I.D. (mm) hot air tip | 70-01-52 | 5.7 0.D./4.9 I.D. (mm) hot air tip (std. all models) |
| 70-01-51 | 4.25 O.D./3.3 I.D. (mm) hot air tip | 70-053 | 8.0 0.D./6.9 l.D. (mm) hot air tip |
| Hot Knife Tij | p | Adapter | |
| 70-01-16 | Hot knife tip (std. UT-100-TC, UT-100Si-TC, UT-100SiHK) | 70-01-14 | 8.4 tip adapter (4mm dia. x .7 pitch mm) |
| Accessories | | | |
| 70-01-54 | .75"/19mm dia., .825"/22.2mm wide heat shrink attachment | 70-37U | Tip cleaner sponge (std. with UT-100, UT-100Sik |
| 70-01-55 | .5"/12.7mm dia., .75"/19mm wide heat shrink attachment (std. all models) | 70-40U | Metal storage box (std. with UT-100, UT-100SiK) |
| 70-02 | Protective cap (std. UT-100, UT-100-TC) | 70-43 | Tool holder (std. with UT-100, UT-100SiK) |
| 70-07TU | Ejector, torch (std. UT-100, UT-100-TC) | 70-52U | Carrying strap |
| | | | |

Butane-Powered Soldering Irons

Ultratorch[®] UT-200 & UT-200Si Ultratips[®] and Accessories



m)

r tip. t air



Flameless Heat



Torch (UT-200 only)

UT-200Si

- Operates as a soldering iron and flameless heat tool
- Self-ignition with push button for fast, easy starting
- Standard with Utratip soldering tip, hot air tip, shrink attachment, spanner and open end wrenches, and protective cap
- Equivalent to 200 watt max. electric soldering iron
- Adjustable temperatures up to 1004°F/540°C
- High power (BTU's) makes it perfect for heavy-duty service and maintenance
- Sturdy metal tank holds enough fuel for 2.6 hours of operation at middle temperature setting
- Use to pinpoint heat, heat shrink tubing, solder and desolder, strip insulation, terminate specialty connectors, torch materials and more
- Refill with Master Ultratane Butane for best performance (page 31)
- Optional accessories interchangeable between UT-200 and UT-200Si models



0 2 9

Butane-Powered Soldering Irons

Ultratorch[®] UT-200 & UT-200Si Ultratips[®] and Accessories



72-01-54 1"/25.4mm dia.. .1"/25.4mm wide heat shrink

72-01-55 1.25"/32mm dia., 1.25"/32mm wide heat shrink

CONTRACTOR OF 80-35

Ejector spanner wrench





80-40 Open end wrench



| Ultratorch UT-200 & UT-200Si Tips and Accessories | | |
|---|--|--|
| Model No. | Description | |
| Soldering Ti | ps | |
| 72-01-01 | 3mm dia. tapered needle soldering tip | |
| 72-01-02 | 10mm dia. chisel soldering tip (std. UT-200, UT-200Si) | |
| 72-01-03 | 4mm dia. spade soldering tip | |
| 72-01-05 | 1mm dia. tapered needle soldering tip | |
| 72-01-06 | 4mm dia. micro spade soldering tip | |
| 72-01-11 | 7mm dia. chisel soldering tip | |
| 72-01-12 | 4mm dia. chisel soldering tip | |
| 72-01-13 | 12.5mm dia. 45° spade soldering tip | |
| Hot Air Tips | | |
| 72-01-51 | 5.6 0.D./3.6 I.D. (mm) hot air tip | |
| 72-01-52 | 8.6 0.D./6.6 I.D. (mm) hot air tip (std. all models) | |
| 72-01-53 | 11.5 0.D./9.7I.D. (mm) hot air tip | |
| Adapter | | |
| 72-01-14 | Adapter (5mm dia. x 8mm pitch) tip | |

72-01-14

| Accessories | |
|-------------|---|
| 72-01-54 | 1"/25.4mm dia., .1"/25.4mm wide heat shrink attachment |
| 72-01-55 | 1.25"/32mm dia., 1.25"/32mm wide heat shrink attachment (std. UT-200, UT-200Si) |
| 72-02 | Protective cap (std. UT-200, UT-200Si) |
| 72-52U | Carrying strap |
| 80-35 | Ejector spanner wrench (std. UT-200Si) |
| 80-40 | Open end wrench (std. UT-200, UT-200Si) |
| | |

Ultratip Soldering Tips

- Oxygen-free, copper based Ultratip soldering tips have thick iron and chrome plating for long life and high thermal conductivity
- Ultratips are manufactured using a patented process which produces a uniform iron and chrome plating thickness
- Ultratip soldering tips feature leading-edge combustion chamber/exhaust port design
- · All tips are pre-tinned with lead-free solder
- Optional accessories interchangeable between UT-200 and UT-200Si models



- Built-in self-igniting system with safety lock
- Temperatures up to 2500°F/1300°C
- Compact palm-sized, perfect for tool kits and field service kits
- Adjustable wind-resistant flame
- Meets Consumer Products Safety Commission (CPSC) Child Safety Requirements
- Ships via ground transportation without hazmat charges

Microtorch MT-11 Model No. Description MT-11 Microtorch, palm-sized, shipped without fuel MT-11K Microtorch with 15/16 oz. can of butane (10448) Specifications Approx. Flame Temp. 2500°F • Tool Net Weight: 2.1 oz. • Fuel Tank: Refillable Fuel Cell - Shipping Weight Tool: 1 lb. • Approx. Run Time: 20 min. @ max. setting Shipping Weight Kit: 2 lbs.

- Dimensions: 4.3" H x 2.5" W x 1" D

and more

(included)



| Microtorch MT-30 | | |
|------------------|-----------------------------------|--|
| Model No. | Description | |
| MT-30 | Microtorch, low profile table-top | |

Butane-Powered Torches

Microtorch MT-11 & MT-11K

 Kit includes microtorch with empty fuel cell and 15/16 oz. can of butane packed in single shipper carton with proper D.O.T. markings

- Use to heat materials, ignite materials, pinpoint torch, shrink tubing, solder and desolder, terminate specialty connectors

Replaceable, refillable "fuel cell"



Microtorch MT-30

Low Profile, Table-top Microtorch with Stable Base

- Built-in self-igniting system with safety lock that ensures the switch is not turned on when not in use
- Wide, heavy, stable base is perfect for bench-top use
- Durable self-contained, refillable metal fuel tank
- Large capacity fuel tank for 60-minute continuous run time on full charge
- Adjustable broad or pinpoint flame with temperatures up to 2500°F/1300°C
- Use for laboratory applications, to heat materials, shrink tubing, terminate specialty connectors, work with silver wire, add patina to copper jewelry, as a pinpoint torch and more
- Refill with Master Ultratane Butane for best performance (page 31)

Specifications

- Approx. Flame Temp. 2500°F
- Fuel Tank: Metal, Built-in, Refillable
- Approx. Run Time: 60 min. @ max. setting
- **Dimensions:** 5.1" L x 3" W x 3.5" D
- Tool Net Weight: 12 oz.
- Shipping Weight Tool: 1 lb.
- Shipped Empty
- 🍋 (🤆

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Butane-Powered Torches

Mini-Triggertorch MT-70 & MT-70P





| Mini-Triggertorch MT-70 | |
|-------------------------|---|
| Model No. | Description |
| MT-70 | Mini-Triggertorch, mini, table-top |
| MT-70P | MT-70 Mini-Triggertorch & MT-11 Palm-sized Microtorch |

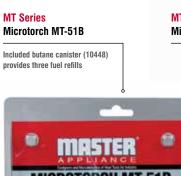
Specifications

- Approx. Flame Temp. 2500°F
- Fuel Tank: Plastic, Built-in, Refillable
- Approx. Run Time: 60 min. @ max. setting Shipped Empty
- MT-70 dimensions: 5.5" L x 3.8" H x 1.3" W
- Tool Net Weight: 6.4 oz.
- Shipping Weight Tool: 1 lb.
 MT-70P Shipping Weight Kit: 2 lbs.
- 🚯 🔁

Self-igniting Butane-powered Microtorch, Soldering Iron, Heat Tool

off operation

- Gas adjustment wheel provides adjustable, long blue torch flame with temperatures up to 2500°F/1300°C
- · Self-igniting piezo electric ignition is easy to start and eliminates the need for lighter or matches
- Incorporates "trigger" switch with "pulldown" lock to meet Consumer Products Safety Commission (CPSC) Child Safety Requirements
- "Hands-free" slide lock for continuous use and instant
- Ergonomic handle design ensures a non-slip grip
- Removable base for table-top or hand-held use
- 60 minute continuous run time with a full charge
- Durable self-contained, refillable plastic fuel tank
- Unique shutter lever to easily extinguish ignition flame if using optional soldering or hot air tip attachments
- Use to heat parts, ignite materials, melt plastic, shrink tubing, solder & desolder, terminate specialty connectors and more
- Refill with Master Ultratane Butane for best performance (page 31)









| | Microtorch MT-51 | |
|--|------------------|--|
| | Model No. | Description |
| | MT-51 | Microtorch, table-top |
| | MT-51B | Microtorch, table-top with 15/16 oz. butane (10448) |
| | MT-51H | Microtorch, table-top includes hot air tip (35387) and 1" diameter heat shrink attachment (35394) |

Hand-held or Table-top Butane-powered Microtorch

- Built-in self-igniting system with safety lock
- "Hands-free" slide lock for continuous use and instant off operation
- · Durable self-contained, refillable plastic fuel tank
- · Wide, stable base is perfect for hands-free use
- Meets Consumer Products Safety Commission (CPSC) Child Safety Requirements

Butane-Powered Torches

Specifications

- Approx. Flame Temp. 2500°F
- Fuel Tank: Plastic, Built-in, Refillable
- Approx. Run Time: 2 hours
- **Dimensions:** 6.1" H x 3" W x 1.3" D
- Tool Net Weight: 5 oz.
- Shipping Weight: 1 lb.
- Shipped Empty
- · 🚯 🔁

NOTE: Users should independently evaluate the suitability of the product for their application.

- Temperatures up to 2500°F/1300°C
- 2 hour continuous burn time, perfect for continuous heat applications
- Adjustable broad or pinpoint flame
- MT-51B ships via ground transportation with no Hazmat charges
- Use to heat materials, ignite materials, pinpoint torch, shrink tubing, solder and desolder, terminate specialty connectors and more
- Refill with Master Ultratane Butane for best performance (page 31)



Butane-Powered Torches

Triggertorch[™] MT-76 & MT-76K



and Hot Knife in a rugged storage/carrying case

Triggertorch with table-top stand, soldering tip (35386) & hot air tip (35387)

Triggertorch kit with table-top stand, soldering tip (35386), hot air tip (35387),

hot knife tip (35400), shrink attachment (35394), polyfoam cutter (35396),

5" wire cutter, 5" needle nose pliers, lead free solder and sponge packed







Solde

lead free solder, and stand with sponge packed in a

Incorporates "trigger" switch with "pulldown" lock to

meet Consumer Products Safety Commission (CPSC)

• "Hands-free" slide lock for continuous use and instant

durable plastic storage/carrying case

Child Safety Requirements

off operation

2 Hour Run Time

Specifications

- Approx. Flame Temp.: 2500°F - Shipping Weight Tool: 1 lb.
- Fuel Tank: Plastic, Built-in, Refillable • Shipping Weight Kit: 3 lbs.
- Approx. Operating Time: 2 hours Shipped Empty
- Dimensions: 6.5" H x 3.8" W x 1.3" D - 🚯 🔁
- MT-76 Weight: 8 oz.

NOTE: Users should independently evaluate the suitability of the product for their application.

Flameless Hot Air

Professional Quality, Hand-held or Table-top, Butane-powered, Self-igniting Triggertorch, Soldering Iron and Flameless Heat Tool

 Gas adjustment wheel provides adjustable, long blue torch flame with temperatures up to 2500°F/1300°C

in a durable plastic case

Triggertorch MT-76

Descriptio

Model No.

MT-76

MT-76K

- Self-igniting piezo electric ignition is easy to start and eliminates the need for lighter or matches
- MT-76 includes soldering tip and hot air tip for soldering up to 752°F/400°C and heating up to 932°F/500°C
- Durable self-contained, refillable plastic fuel tank with capacity for 2 hour run time
- Kit includes triggertorch, removable stand, 5" wire Unique shutter lever to easily extinguish ignition flame cutter, 5" needle nose pliers, soldering tip, hot air tip, when using soldering or hot air tip attachments shrink attachment, polyfoam cutter, hot knife tip, roll
 - Ergonomic handle design ensures a non-slip grip
 - Removable base for table-top or hand-held use
 - Use to heat parts, ignite materials, melt plastic, shrink tubing, solder & desolder, terminate specialty connectors and more
 - Refill with Master Ultratane Butane for best performance (page 31)

Hand-held or Table-top. Butane-powered, Heavy-duty, General Industrial Torch

- Self-igniting piezo electric ignition is easy to start and eliminates need for lighter or matches
- Large capacity, built-in, durable, metal fuel tank for 30-minute continuous run time on a full charge
- Large sized adjustable blue flame accommodates heavy-duty industrial applications with temperatures up to 2500°F/1300°C
- Safety lock prevents unintentional ignition, locks for storage
- Commission (CPSC) Child Safety Requirements Use to braze with special alloy welding rods, heat and bend thin metals, loosen rusted bolts, pop dents out of metal, shrink

held use

- best performance (page 31)

General Industrial Torch GT-70 Description Model No.

GT-70 General Industrial Torch

Specifications

Approx. Flame Temp. 2500°F

Dimensions: 6.5" H x 5" W x 1.8" D

- Fuel Tank: Metal, Built-in, Refillable • Approx. Run Time: 30 min.
- Shipping Weight Tool: 1 lb. Shipped Empty

material charges

hazardous material charges

• Tool Net Weight: 10.6 oz.

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NOTE: Users should independently evaluate the suitability of the product for their application.

For Use with All Master Butane-powered Products

- Recommended fuel for all Master butane-powered products
- Triple-refined formula reduces clogging of filters
- Special vapor pressure promotes consistent ignition
- Contains no CFC's
- Available in three convenient sizes: 5 ¹/₈ oz. (145 gram), 3 ³/₄ oz. (106 gram), and ¹⁵/₁₆ oz. (26 gram) cannisters



| Ultratane | Ultratane Butane | |
|--|---|--|
| Model No. | Description | |
| 51773 5 ½ oz. (145 gram) canister with universal tip adapter | | |
| 11799 | 3% oz. (106 gram) canister with universal tip adapter | |
| 10448 | $^{15}\!$ | |

Butane-Powered Torches

General Industrial Torch GT-70



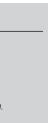
· Removable base for table-top or hand-

Meets Consumer Products Safety

and terminate heavy wall adhesive-lined tubing, solder and desolder and more

• Refill with Master Ultratane Butane for







Ultratane[®] Butane

 Model 10448 and 11799 meet Limited Quantity Class Markings and can ship via ground transportation without hazardous

 Model 51773 has proper D.O.T. markings and ships via ground transportation with











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Butane-Powered Glue Guns

Butane-Powered Glue Guns

Master PortaPro[®] Glue Gun — GG-100



GG Series PortaPro Glue Gun GG-100

Includes: glue gun, general purpose tip (35408) and four general purpose 6" glue sticks





Continuous use operating times up to 140 minutes Cordless operation is fast and convenient

- Completely portable, lets you work almost anywhere

• Reaches operating temperature in less than 4 minutes

• 140 minutes continuous run time with a full charge

Industrial power and durability

One touch, fast piezo ignition

| PortaPro Glue Gun | | | | |
|---|-----------------------|---|--|--|
| Model No. | Description | | | |
| GG-100 | PortaPro Glue Gun | | | |
| GG-100K | PortaPro Glue Gun Kit | | | |
| Specificatio | ons | | | |
| Specifications Approx. Operating Temp: 392°F/200°C Ramp Up Time: 3-4 minutes Recommended Glue Stick: ½" Glue Melt Rate: up to 1.9 lbs. per hour Approx. Run Time: 140 minutes (full tank) Fuel Capacity: 20 ml. | | Dimensions: 8.4" L x 2.1" W x 8.0" H sec. Tool Net Weight: 14.8 oz. w/o fue Shipping Weight Tool: 2 lbs. Shipping Weight Kit: 3 lbs. Shipped Empty G | | |
| NOTE: Users should independently evaluate the suitability of the product for their application. | | | | |

Cordless, Butane-powered Hotmelt Glue Gun

• Use to bond corrugated materials, chipboard and wood, fasten plastics, light metals, textiles, shock absorbent packaging, capacitors, resistors, soldered parts, electrical potting/staking parts on PC boards and jumper wires, reseal products during packaging, and glue down carpeting



GG Series PortaPro Glue Gun GG-100K Includes: glue gun, 4 tips, 8 general purpose 6" long glue sticks

& manual packed in a rugged storage case. Case has slot to hold Master Butane (51773 not included)

| Optional Accessories | | | |
|----------------------|---|--|--|
| Part No. | Description | | |
| 35408 | Standard general purpose tip — Dia. 4.47mm 0.D. | | |
| 35409 | Needle extension tip — 7.8mm long Dia. 3.2mm O.D. | | |
| 35410 | Diagonal cut extension tip — 8.4mm long x 45° Dia. 4.74mm 0.D. | | |
| 35411 | Spreader extension tip — 7.6mm(L) x 6.6mm(W) 0.50mm I.D. slot | | |
| 35412 | 12 General purpose glue sticks 12" long x 1/2" dia. | | |
| 35413 | 12 Carton closing glue sticks 12" long x $1/2$ " dia | | |
| 35414 | 12 Woodworking glue sticks 12" long x 1/2" dia. | | |
| 35454 | 20 lbs. General purpose glue sticks (approx. 290 sticks) | | |
| 35455 | 20 lbs. Carton closing glue sticks (approx. 290 sticks) | | |

35456 20 lbs. Woodworking glue sticks (approx. 290 sticks)

- Fuel view window indicates fuel level
- Built-in fold away stand
- Unlimited versatility
- · Refill with Master Ultratane Butane for best performance (page 31)





35409 Needle extension tin



Diagonal cut extension tip



Spreader extension tip

35411





Easy to refill



Cordless operation is fast and convenient

| PortaPro Glue Gun | | | | |
|---|--|---|--|--|
| Model No. | Description | | | |
| GG-200 | PortaPro Glue Gun | | | |
| Specificatio | ins | | | |
| 392°F/200 Ramp Up Recomm Glue Melt | Dperating Temp:)°C Time: 3-4 minutes ended Glue Stick: ½" Rate: up to .67 lbs. per hour Run Time: 120 minutes (full tank) | Fuel Capacity: 6 grams Dimensions: 6.75" L x 1.25" W x Tool Net Weight: 7.9 oz. w/o fue Shipping Weight Tool: 2 lbs. Shipped Empty Signa | | |

NOTE: Users should independently evaluate the suitability of the product for their application.

Master PortaPro Glue Gun – GG-200

- Use to bond corrugated materials, chipboard and wood, fasten plastics, light metals, textiles, shock absorbent packaging, capacitors, resistors, soldered parts, electrical potting/staking parts on PC boards and jumper wires and glue down carpeting
- Completely portable, lets you work almost anywhere
- · Fuel view window indicates fuel level

Master PortaPro[®] Glue Gun — GG-200

6" H

| Part No. | Description |
|----------|---|
| 35412 | 12 General purpose glue sticks 12" long x 1/2" dia. |
| 35413 | 12 Carton closing glue sticks 12" long x 1/2" dia |
| 35414 | 12 Woodworking glue sticks 12" long x 1/2" dia. |
| 51773 | $5\ensuremath{\ensuremath{^{/}}\xspace}$ oz. (145 gram) canister with universal tip adapter |
| 11799 | 3% oz. (106 gram) canister with universal tip adapter |
| 10448 | $^{15}\!$ |
| | |

Industrial power and durability

- One touch, fast piezo ignition
- Reaches operating temperature in less than 4 minutes
- 120 minutes continuous run time with a full charge
- Unique temperature control thermostat controls glue gun chamber temperature and regulates gas flow
- Lightweight (7.9 oz.)
- Refill with Master Ultratane Butane for best performance (page 31)



Advantages of Heat-Sealed Electrical Connectors

0 5

Available in three styles:

Proseal[™] Crimp and heat-seal connectors

Solderseal[™] Solder & heat-seal connectors

Multiseal[™] Crimp, solder & heat-seal connectors

Environmentally Sealed Connections Create Permanent Repairs

The past decade has seen the advent of sweeping technological advances in the automotive, fleet, and marine industries. Many of these advances involve improved electrical systems, controlled by miniature onboard computers. Consequently, small variations in voltage can significantly affect vehicle performance.

To combat these problems and increase longevity, the major manufacturers in these industries are using completely sealed electrical systems. Unfortunately, the repair and maintenance industry is lagging behind. The integrity of sealed electrical harnesses is often breached when repairs are made with inferior, unsealed electrical connectors. Master Appliance has the solution

The heat shrink connector is the innovative solution that allows the aftermarket to keep pace with changing technology. Each repair made with a heat shrink connector is individually protected from corrosion, contaminants and current leakage. This ensures that the original integrity of the wiring harness is maintained.

- Heavy Duty Trucking
- Marine & RV Plant Maintenance Departments
 - OEM & Automotive Aftermarket
 - Heavy Duty Equipment
 - Oil Fields & Mining
 - Municipalities & Military Bases



10054 Proseal Butt Splice Connector Minipack



10600 Assortment Proseal Connector Kit





1. Strip wires 1/4" and insert into crimp barrel of connector

strain relief

High Quality Crimp & Heat-seal Connectors

2. Crimp the wires in crimp barrel

- The finest "Crimp & Heat-Seal" connector on the market today. Better wire contact - Less voltage drop -Better current flow
- Seamless butt connectors & brazed seam rings and spades — Prevents opening of connector barrel for stronger crimp
- Uniform adhesive flow does not overflow onto terminal to impede contact

Sealed Electrical Systems

Proseal[™] Connector Assortment Kits



| 10054 — Proseal Butt Splice Connector Minipack (3 items & 45 pieces) | | | | |
|--|------------------------|---------|-------------|--|
| AWG | Description | Kit QTY | 50pc Refill | |
| Butt Connector | Butt Connectors | | | |
| 20-18 | Butt Connector, Red | 20 | 10666 | |
| 16-14 | Butt Connector, Blue | 20 | 10667 | |
| 12-10 | Butt Connector, Yellow | 5 | 10668 | |

| 10600 — Assortment Proseal Connector Kit (20 items & 115 pieces) | | | |
|--|------------------------|---------|-------------|
| AWG | Description | Kit QTY | 50pc Refill |
| Ring Terminals | | | |
| 20-18 | #6 Stud, Red | 5 | 10658 |
| 20-18 | #10 Stud, Red | 5 | 10659 |
| 16-14 | #8 Stud, Blue | 5 | 10648 |
| 16-14 | #10 Stud, Blue | 5 | 10649 |
| 16-14 | 1/4" Stud, Blue | 5 | 10650 |
| 16-14 | 3/8" Stud, Blue | 5 | 10652 |
| 12-10 | #8 Stud, Yellow | 5 | 10653 |
| 12-10 | #10 Stud, Yellow | 5 | 10654 |
| 12-10 | 1/4" Stud, Yellow | 5 | 10655 |
| 12-10 | 3/8" Stud, Yellow | 5 | 10657 |
| Spade Termina | ls | | |
| 20-18 | #10 Stud, Red | 5 | 10665 |
| 16-14 | #10 Stud, Blue | 5 | 10663 |
| 12-10 | #10 Stud, Yellow | 5 | 10664 |
| Butt Connectors | \$ | | |
| 20-18 | Butt Connector, Red | 10 | 10666 |
| 16-14 | Butt Connector, Blue | 10 | 10667 |
| 12-10 | Butt Connector, Yellow | 10 | 10668 |
| Insulated Coup | lers | | |
| 20-18 | Female, .250 Tab, Red | 5 | 10669 |
| 20-18 | Male, .250 Tab, Red | 5 | 10672 |
| 16-14 | Female, .250 Tab, Blue | 5 | 10671 |
| 16-14 | Male, .250 Tab, Blue | 5 | 10673 |

Specifications

- **Temperature rating:** -67°F to 230°F (-55°C to 110°C)
- Longitudinal change: +1, -10%
- Recovery temperature: 275°F/135°C
- Dialectic strength: 900 Volts/Mil.
- UL Voltage Rating: 600 Volts
- Water absorption: <0.1%
- Corrosion resistance: Non-corrosive
- Fungus Resistance: Non-nutrient
- Water absorption: <0.1%



Crimp Mechanical reliability holds wires in place

Seal Durable insulation • Watertight connection

 Heat shrink tubing does not reduce in length, creating better insulation along with superior wire support and

Translucent, adhesive-lined polyolefin shrink tubing - Allows visual inspection, prevents wire corrosion and provides a water and contaminant resistant seal

- Color-coded tubing with wire gauge imprint Provides easy identification of the correct part for the job
- Superior integrity of electrical systems Sealed electrical systems ensure the original integrity of wire connections and wiring harnesses and conforms with OEM standards. 89 lbs tensile strength



Sealed Electrical Systems

Solderseal[™] Connector Assortment Kits

| 10056 — Solderseal Butt Splice Connector Minipack (4 items & 55 pieces) | | | | |
|---|------------------------|---------|-------------|--|
| AWG | Description | Kit QTY | 50pc Refill | |
| Butt Connectors | | | | |
| 24-22 | Butt Connector, Clear | 10 | 10834 | |
| 20-18 | Butt Connector, Red | 15 | 10835 | |
| 16-14 | Butt Connector, Blue | 15 | 10836 | |
| 12-10 | Butt Connector, Yellow | 15 | 10837 | |

| WG | Description | Kit QTY | 50pc Refill |
|------------|-------------------------|---------|-------------|
| Ring Termi | nals | | |
| 20-18 | #6 Stud, Red | 5 | 10811 |
| 20-18 | #8 Stud, Red | 5 | 10812 |
| 20-18 | #10 Stud, Red | 5 | 10813 |
| 20-18 | 1/4" Stud, Red | 5 | 10814 |
| 16-14 | #8 Stud, Blue | 5 | 10818 |
| 16-14 | #10 Stud, Blue | 5 | 10819 |
| 16-14 | 1/4" Stud, Blue | 5 | 10820 |
| 6-14 | 3/8" Stud, Blue | 5 | 10822 |
| 2-10 | #10 Stud, Yellow | 5 | 10823 |
| 12-10 | 1/4" Stud, Yellow | 5 | 10824 |
| 12-10 | 3/8" Stud, Yellow | 5 | 10826 |
| 12-10 | 1/2" Stud, Yellow | 5 | 10827 |
| Spade Tern | ninals | | |
| 20-18 | #10 Stud, Red | 5 | 10831 |
| 16-14 | #10 Stud, Blue | 5 | 10832 |
| 12-10 | #10 Stud, Yellow | 5 | 10833 |
| Butt Conne | ctors | | |
| 24-22 | Butt Connector, Clear | 5 | 10834 |
| 20-18 | Butt Connector, Red | 10 | 10835 |
| 6-14 | Butt Connector, Blue | 10 | 10836 |
| 2-10 | Butt Connector, Yellow | 5 | 10837 |
| nsulated C | ouplers | | |
| 20-18 | Female, .250 Tab, Red | 5 | 10838 |
| 20-18 | Male, .250 Tab, Red | 5 | 10840 |
| 6-14 | Female, .250 Tab, Blue | 5 | 10841 |
| 16-14 | Male, .250 Tab, Blue | 5 | 10843 |
| 2-10 | Female .250 Tab, Yellow | 5 | 10844 |
| 12-10 | Male .250 Tab. Yellow | 5 | 10846 |



10056 Solderseal Butt Splice Connector Minipack



10724 Solder seal Connector Kit

the joined wires.



- Temperature rating: -67°F to 230°F (-55°C to 110°C)
- Longitudinal change: +1, -10%
- Recovery temperature: 275°F/135°C
- Dialectic strength: 500 Volts/Mil.
- UL Voltage Rating: 600 Volts
- Water absorption: <0.1%
- Corrosion resistance: Non-corrosive Fungus Resistance: Non-nutrient
- Water absorption: <0.1%

Solder Ultimate tensile strength • Superior conductivity

Seal Durable insulation • Watertight connection

High Quality Solder & Heat-seal Connectors

- High quality, sealed solder connection that takes the guesswork out of soldering water tight connections
- Low temperature pre-measured solder with flux for greater tensile strength and superior current flow
- Uniform adhesive flow does not overflow onto terminal to impede contact
- Heat shrink tubing does not reduce in length creating better insulation along with wire superior support and strain relief

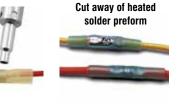
Solder preform inside

1. Strip wires 3/8" and slide the

Separate the wire strands

connector over one of the wires.

 Translucent, adhesive-lined polyolefin shrink tubing - Allows visual inspection, prevents wire corrosion and provides a water and contaminant resistant seal

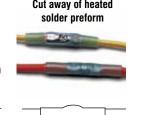


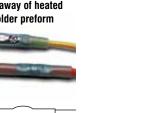
2. Intermingle the wire strands and slide the connector over

Ensures the original integrity of wire connections and

wiring harnesses and conforms with OEM standards.

102 lbs tensile strength





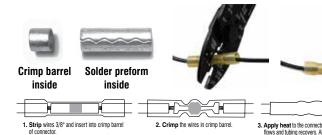
3. Apply heat to the connector until solder and adhesive flows and tubing recovers. Allow the connector to coo



10058 Multiseal Butt Splice Connector Minipack



10067 Multiseal Connector Kit



Apply heat to the connector until solder and adhesive flows and tubing recovers. Allow the connector to cool.

High Quality Crimp, Solder & Heat-seal Connectors

- Crimped for mechanical reliability, soldered for strength and conductivity, and heat sealed for superior durability
- Low temperature pre-measured solder with flux for greater tensile strength and superior current flow
- Uniform adhesive flow does not overflow onto terminal to impede contact
- Translucent, adhesive-lined polyolefin shrink tubing Allows visual inspection, prevents wire corrosion, and provides a water and contaminant resistant seal

Sealed Electrical Systems

Descriptio

AWG Butt Co

Multiseal[™] Connector Assortment Kits

Kit QTY 50pc Refill

ultiseal Butt Splice Connector Minipack (3 items & 50 pie



| | - | | |
|-----|----|---|--|
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| h | | 1 | |
| 115 | 作用 | | |





Crimp Mechanical reliability holds wires in place

Solder Ultimate tensile strength • Superior conductivity

Seal Durable insulation • Watertight connection

- Prevents opening of connector barrel for stronger crimp
- Heat shrink tubing does not reduce in length creating better insulation along with superior wire support and strain relief
- Color-coded tubing with wire gauge imprint Provides easy identification of the correct part for the job
- Superior integrity of electrical systems Sealed electrical systems ensure the original integrity of wire connections and wiring harnesses and conforms with OEM standards. 103 lbs tensile strength

| 20-18 | Butt Connector, Red | 20 | 11572 | |
|--------------------|--|---------|-------------|--|
| 16-14 | Butt Connector, Blue | 20 | 11579 | |
| 12-10 | Butt Connector, Yellow | 10 | 11567 | |
| | | | | |
| 10067 Mul | tiseal Connector Kit (20 items & 120 p | ieces) | | |
| AWG | Description | Kit QTY | 50pc Refill | |
| Ring Termina | als | | | |
| 20-18 | #6 Stud, Red | 5 | 11573 | |
| 20-18 | #10 Stud, Red | 5 | 11576 | |
| 16-14 | #10 Stud, Blue | 5 | 11568 | |
| 16-14 | 1/4" Stud, Blue | 5 | 11574 | |
| 16-14 | 3/8" Stud, Blue | 5 | 11581 | |
| 12-10 | #10 Stud, Yellow | 5 | 11569 | |
| 12-10 | 1/4" Stud, Yellow | 5 | 11582 | |
| 12-10 | 3/8" Stud, Yellow | 5 | 11570 | |
| 12-10 | 1/2" Stud, Yellow | 5 | 11575 | |
| Spade Termi | nals | | | |
| 20-18 | #10 Stud, Red | 5 | 11580 | |
| 16-14 | #10 Stud, Blue | 5 | 11583 | |
| 12-10 | #10 Stud, Yellow | 5 | 11571 | |
| Butt Connect | tors | | | |
| 24-22 | Butt Connector, Clear | 5 | 11566 | |
| 20-18 | Butt Connector, Red | 10 | 11572 | |
| 16-14 | Butt Connector, Blue | 15 | 11579 | |
| 12-10 | Butt Connector, Yellow | 10 | 11567 | |
| Insulated Couplers | | | | |
| 20-18 | Female, .250 Tab, Red | 5 | 11577 | |
| 20-18 | Male, .250 Tab, Red | 5 | 11578 | |
| 16-14 | Female, .250 Tab, Blue | 5 | 11584 | |
| 16-14 | Male, .250 Tab, Blue | 5 | 11585 | |
| | | | | |

Specifications

- **Temperature rating:** -67°F to 230°F (-55°C to 110°C)
- Longitudinal change: +1, -10%
- Recovery temperature: 275°F/135°C
- Dialectic strength: 900 Volts/Mil.
- UL Voltage Rating: 600 Volts
- Corrosion resistance: Non-corrosive
- Fungus Resistance: Non-nutrient
- Water absorption: <0.1%

Sealed Electrical Systems

Thin Wall Flexible Heat-shrink

Tubing with No Adhesive

Self-extinguishing UL224 (except clear)

MIL-DTL-23053/5 Class 1 (colors)

UL E35506 (except clear),

CSA LR31929 (except clear) **Recovery temp.:** 250°F/121°C Dielectric strength: 900 Volts/Mil. Continuous oper. temp.:

-67°F to 275°F/-55°C to 135°C

Dual Wall Flexible Heat-shrink Tubing with Adhesive Lining

Polyolefin, 3 to 1 shrink ratio Highly flexible for conforming to

 Self-extinguishing UL224 (except clear) Internal layer of thermo-plastic adhesive

provides a barrier against contaminants

MIL-DTL-23053/4 Class 3

Recovery temp.: 250°F/121°C

Dielectric strength: 700V/Mil.

-67°F to 230°F/-55°C to 110°C

Continuous oper. temp.:

irregular shapes

Specifications

UL E157227

Polyolefin, 2 to 1 shrink ratio Highly flexible for conforming to

irregular shapes

Specifications

Class 2 (clear)

Heat-Shrink Tubing Assortment Kits



10061 Thin Wall Flexible Shrink Tubing Minipack



10062 Thin Wall Flexible Shrink Tubing Kit



10063 Flexible Adhesive-Lined Shrink Tubing Minipack



10064 Flexible Adhesive-Lined Shrink Tubing Kit



10065 Flexible Adhesive-Lined Shrink Tubing Kit

| 10061 — Thin Wall Flexible Shrink Tubing Minipack (9 items & 39 | pieces) |
|---|---------|
| Description | Kit QTY |
| 3/16" pre-shrink I.D., 6" length, Black | 5 |
| 3/16" pre-shrink I.D., 6" length, Red | 5 |
| 1/4" pre-shrink I.D., 6" length, Black | 5 |
| 1/4" pre-shrink I.D., 6" length, Blue | 5 |
| 3/8" pre-shrink I.D., 6" length, Black | 5 |
| 3/8" pre-shrink I.D., 6" length, Yellow | 5 |
| 1/2" pre-shrink I.D., 6" length, Black | 4 |
| 3/4" pre-shrink I.D., 6" length, Black | 3 |
| 1" pre-shrink I.D., 6" length, Black | 2 |

| 10062 — Thin Wall Flexible Shrink Tubing Kit (9 items & 10 |)3 pieces) |
|--|------------|
| Description | Kit QTY |
| 3/16" pre-shrink I.D., 6" length, Black | 20 |
| 3/16" pre-shrink I.D., 6" length, Red | 15 |
| 1/4" pre-shrink I.D., 6" length, Black | 20 |
| 1/4" pre-shrink I.D., 6" length, Blue | 10 |
| 3/8" pre-shrink I.D., 6" length, Black | 10 |
| 3/8" pre-shrink I.D., 6" length, Yellow | 10 |
| 1/2" pre-shrink I.D., 6" length, Black | 10 |
| 3/4" pre-shrink I.D., 6" length, Black | 5 |
| 1" pre-shrink I.D., 6" length, Black | 3 |

| 10063 — Flexible Adhesive-Lined Shrink Tubing Minipack (6 items | & 24 pieces) |
|---|--------------|
| Description | Kit QTY |
| 1/8" pre-shrink I.D., 6" length, Black | 5 |
| 1/4" pre-shrink I.D., 6" length, Black | 5 |
| 3/8" pre-shrink I.D., 6" length, Black | 5 |
| 1/2" pre-shrink I.D., 6" length, Black | 4 |
| 3/4" pre-shrink I.D., 6" length, Black | 3 |
| 1" pre-shrink I.D., 6" lenoth, Black | 2 |

| Description | Kit QTY |
|---|---------|
| 1/8" pre-shrink I.D., 6" length, Black | 5 |
| 1/8" pre-shrink I.D., 6" length, Clear | 3 |
| 1/8" pre-shrink I.D., 6" length, Red | 3 |
| 3/16" pre-shrink I.D., 6" length, Black | 5 |
| 3/16" pre-shrink I.D., 6" length, Clear | 2 |
| 3/16" pre-shrink I.D., 6" length, Red | 2 |
| 1/4" pre-shrink I.D., 6" length, Black | 5 |
| 1/4" pre-shrink I.D., 6" length, Clear | 2 |
| 1/4" pre-shrink I.D., 6" length, Red | 2 |
| 3/8" pre-shrink I.D., 6" length, Black | 5 |
| 3/8" pre-shrink I.D., 6" length, Clear | 2 |
| 3/8" pre-shrink I.D., 6" length, Red | 2 |
| 1/2" pre-shrink I.D., 6" length, Black | 3 |
| 1/2" pre-shrink I.D., 6" length, Clear | 2 |
| 1/2" pre-shrink I.D., 6" length, Red | 2 |
| 3/4" pre-shrink I.D., 6" length, Black | 1 |
| 3/4" pre-shrink I.D., 6" length, Clear | 1 |
| 3/4" pre-shrink I.D., 6" length, Red | 1 |

| Description | Kit QTY |
|---|---------|
| 1/8" pre-shrink I.D., 6" length, Black | 10 |
| 1/8" pre-shrink I.D., 6" length, Clear | 10 |
| 3/16" pre-shrink I.D., 6" length, Black | 8 |
| 3/16" pre-shrink I.D., 6" length, Clear | 8 |
| 1/4" pre-shrink I.D., 6" length, Black | 6 |
| 1/4" pre-shrink I.D., 6" length, Clear | 6 |
| 3/8" pre-shrink I.D., 6" length, Black | 4 |
| 3/8" pre-shrink I.D., 6" length, Clear | 4 |
| 1/2" pre-shrink I.D., 6" length, Black | 3 |
| 1/2" pre-shrink I.D., 6" length, Clear | 3 |
| 3/4" pre-shrink I.D., 6" length, Black | 2 |
| 3/4" pre-shrink I.D., 6" length, Clear | 2 |

35083 Cutter, Striper, Crimpe

Cutter, Stripper, Crimper

- Two precision-ground wire cutters: up-front anviltype and scissors-type located behind pivot point
- Cuts, strips and crimps stranded wire in 22 to 10 AWG sizes and solid wire in 18 to 8 AWG sizes
- Cuts 6-32, 8-32, 10-32, 10-24 and 4-40 bolts and screws
- Scissors action wire stripper is precision-ground for accuracy and clean, neat stripping
- · Cushioned handle for user comfort, made of heattreated tool steel for long life, reliability and accuracy

Ratcheting Crimper

- size connectors
- - size identification
 - complete crimp
 - and reliability

Sealed Electrical Systems

Crimping Tools



• Crimps 22-18, 16-14 and 12-10 AWG

• Rounded crimp die area for insulated terminals Industry standard color-coded crimp numbers for easy

• Full-cycle ratcheting handle ensures a

Made from heat-treated steel for long life

· Cushioned handle for user comfort

| Hand tools for heat-seal electrical connectors | | | | | |
|--|------------------------------------|--|--|--|--|
| Model No. | Description | | | | |
| 35083 | Cutter, Stripper, Crimper | | | | |
| 35084 | Crimp Tool, Ratcheting, Full Cycle | | | | |

Heat Technology Applications

Facts About Heat

Applied heat technology is the basis of all Master Appliance products. Definitions of some of the basic principles of heat follow:

Heat is the form of kinetic energy which causes a rise in temperature in a body as it is absorbed or a reduction in temperature as it is lost to the environment.

Temperature differential is the driving force of heat energy. The greater the temperature differential between two objects, the greater the flow of heat energy from the highertemperature object to the cooler object.

BTU's (British Thermal Units) or calories are the units used to measure heat energy. One BTU is equivalent to 252 calories.

Thermal conductivity is the property of a material related to is ability to transfer heat through itself. The higher the thermal conductivity of a material, the greater the heat transfer rate. In general, metals have higher thermal conductivities than insulators. Copper and aluminum have higher thermal conductivities than steel, while steel has a higher thermal conductivity than wood or plastics.

The heat transfer rate is the quantity of heat energy flowing per unit of time through an object. It can be measured in BTU's per minute or by calories per second flowing through a specified area of the object.



Heating Element

Common Modes of Heat Transfer

- Convection employing a heated fluid such as air to convey heat from the source to the object being heated. Master Heat® guns are an example of applied convection.
- Conduction heat transfer within an object. Ultratorches, in the soldering mode, are an example of applied conduction.
- Radiation heat transfer employing electromagnetic waves similar to light or radio wave. This method does not require the presence of solids, liquids, or pases to transmit heat energy. The sun is the best example of radiant heat.

Convection Heat/Hot Air

Most Master Heat Tools use the convection principle to provide hot air for many different applications and processes.

Hot air is particularly well suited for use in a wide variety of applications and processes throughout industry.

The appropriate Master Heat Tool is selected depending on the airflow and temperature characteristics needed to do the job. Temperature is controlled by selecting a proper model or by using one of our variable temperature units. Air flow is determined by the unit selected, its outlet configuration and by the use of specially designed attachments if required.

How Master Heat Tools Work

Air is forced through (or over) an electric heating element. In the process, heat energy is transferred from the heating element to the air.

Most Master Heat Tools use a self-contained motor-driven fan to supply the air which is then passed over an electric heating element

| | | | | | | Fahrenh | eit to Centig | grade Convei | sion Table | | | | | | |
|---|---|-----|-------|---------|-----|------------|---------------|--------------|-------------|------|----------------|--------|-----|---------------------|-----|
| °F | °C | °F | °C | °F | °C | ۴ | °C | °F | °C | °F | °C | °F | °C | °F | °C |
| -58 | -50 | 167 | 75 | 392 | 200 | 617 | 325 | 842 | 450 | 1067 | 575 | 1292 | 700 | 1517 | 825 |
| -49 | -45 | 176 | 80 | 401 | 205 | 626 | 330 | 851 | 455 | 1076 | 580 | 1301 | 705 | 1526 | 830 |
| -40 | -40 | 185 | 85 | 410 | 210 | 635 | 335 | 860 | 460 | 1085 | 585 | 1310 | 710 | 1535 | 835 |
| -31 | -35 | 194 | 90 | 419 | 215 | 644 | 340 | 869 | 465 | 1094 | 590 | 1319 | 715 | 1544 | 840 |
| -22 | -30 | 203 | 95 | 428 | 220 | 653 | 345 | 878 | 470 | 1103 | 595 | 1328 | 720 | 1553 | 845 |
| -13 | -25 | 212 | 100 | 437 | 225 | 662 | 350 | 887 | 475 | 1112 | 600 | 1337 | 725 | 1562 | 850 |
| -4 | -20 | 221 | 105 | 446 | 230 | 671 | 355 | 896 | 480 | 1121 | 605 | 1346 | 730 | 1571 | 855 |
| -5 | -15 | 230 | 110 | 455 | 235 | 680 | 360 | 905 | 485 | 1130 | 610 | 1355 | 735 | 1580 | 860 |
| 14 | -10 | 239 | 115 | 454 | 240 | 689 | 365 | 914 | 490 | 1139 | 615 | 1364 | 740 | 1589 | 865 |
| 23 | -5 | 248 | 120 | 473 | 245 | 698 | 370 | 923 | 495 | 1148 | 620 | 1373 | 745 | 1598 | 870 |
| 32 | 0 | 257 | 125 | 482 | 250 | 707 | 375 | 932 | 500 | 1157 | 625 | 1382 | 750 | 1607 | 875 |
| 41 | 5 | 266 | 130 | 491 | 255 | 716 | 380 | 941 | 505 | 1165 | 630 | 1391 | 755 | 1616 | 880 |
| 50 | 10 | 275 | 135 | 500 | 260 | 725 | 385 | 950 | 510 | 1175 | 635 | 1400 | 760 | 1625 | 885 |
| 59 | 15 | 284 | 140 | 509 | 265 | 734 | 390 | 959 | 515 | 1184 | 640 | 1409 | 765 | 1634 | 890 |
| 68 | 20 | 293 | 145 | 518 | 270 | 743 | 395 | 968 | 520 | 1193 | 645 | 1418 | 770 | 1643 | 895 |
| 77 | 25 | 302 | 150 | 527 | 275 | 752 | 400 | 977 | 525 | 1202 | 650 | 1427 | 775 | 1652 | 900 |
| 86 | 30 | 311 | 155 | 536 | 280 | 761 | 405 | 986 | 530 | 1211 | 655 | 1436 | 780 | 1661 | 905 |
| 95 | 35 | 320 | 160 | 545 | 285 | 770 | 410 | 995 | 535 | 1220 | 660 | 1445 | 785 | 1670 | 910 |
| 104 | 40 | 329 | 165 | 554 | 290 | 779 | 415 | 1004 | 540 | 1229 | 665 | 1454 | 790 | 1679 | 915 |
| 113 | 45 | 338 | 170 | 563 | 295 | 788 | 420 | 1013 | 545 | 1238 | 670 | 1463 | 795 | 1688 | 920 |
| 122 | 50 | 347 | 175 | 572 | 300 | 797 | 425 | 1022 | 550 | 1247 | 675 | 1472 | 800 | 1697 | 925 |
| 131 | 55 | 356 | 180 | 581 | 305 | 806 | 430 | 1031 | 555 | 1256 | 680 | 1481 | 805 | 1706 | 930 |
| 140 | 60 | 365 | 185 | 590 | 310 | 815 | 435 | 1040 | 560 | 1265 | 685 | 1490 | 810 | 1715 | 935 |
| 149 | 65 | 374 | 190 | 599 | 315 | 824 | 440 | 1049 | 565 | 1274 | 690 | 1499 | 815 | 1724 | 940 |
| 158 | 70 | 383 | 195 | 608 | 320 | 833 | 445 | 1058 | 570 | 1283 | 695 | 1508 | 820 | 1733 | 945 |
| | Table of Values for Interpolation Above | | | | | | | | | | | | | | |
| $\circ C = \circ F$ $\circ F = \circ C$ | | | | | | | | | | | | | | | |
| | 1°C = 1.8°F | | 4°C = | = 7.2°F | | 7°C = 12.6 | °F | 1 | °F = 0.55°C | | | 2.22°C | | 7°F = 3.88 | °C |
| | $2^{\circ}C = 3.6^{\circ}F$ | | 5°C = | = 9.0°F | | 8°C = 14.4 | °F | 2 | °F = 1.11°C | | $5^{\circ}F =$ | 2.77°C | | $8^{\circ}F = 4.44$ | °C |

| Temperature Con | version Formulas | °C - 5/ | 9 (°F - 32) | °E - 0/5 (°C + 32) | | |
|-----------------------------|------------------------------|------------------------------|--------------|--------------------|------------------------------|--|
| $3^{\circ}C = 5.4^{\circ}F$ | $6^{\circ}C = 10.8^{\circ}F$ | 9°C = 16.2°F | 3°F = 1.66°C | 6°F = 3.33°C | $9^{\circ}F = 5.00^{\circ}C$ | |
| $2^{\circ}C = 3.6^{\circ}F$ | $5^{\circ}C = 9.0^{\circ}F$ | $8^{\circ}C = 14.4^{\circ}F$ | 2°F = 1.11°C | 5°F = 2.77°C | $8^{\circ}F = 4.44^{\circ}C$ | |
| 10 1.01 | 10 1.21 | 10 12.01 | 11 0.00 0 | TT LLL U | 11 0.00 0 | |

Heat Technology Applications

Master Heat Tools

Heat has many industrial applications. The proper use of the right heat technology and the right product are necessary to achieve optimum results in each application.

Master is continually developing new products and techniques to meet the demands of new applications. Master Heat guns are designed and constructed to provide our customers with dependable, cost-effective ways to apply heat properly for specific jobs.

As a leader with over fifty-five years of experience in the industry, the Master Appliance name assures its customers of an uncommon expertise in heat technology, guality products and unsurpassed service.

Our original heat gun met the heating needs of the maintenance, repair, operation and production applications of its time. Today's Master Heat Tools are designed with expanded capabilities, which make it easy to work with the growing range of new materials and processes being developed by industry.

Master Heat Tools are used for drying, heating, welding, shrinking, soldering and de-soldering as well as a variety of other applications. Wherever heat is the need, Master has the answer.

Because each application is unique, the Master Heat Tool line offers options such as varying temperatures and air flow, a choice of nozzle configurations, attachments and voltage/plug combinations to meet your needs.

The introduction of new plastics, adhesives and other materials is a continuous process. The range of options and attachments offered by Master Heat Tools enables you to use the newest materials and techniques while relying on the traditional Master quality and durability.

Master is always here to help. When you're considering a new application, material or process, call Master Appliance for professional, efficient and courteous assistance.

New applications and processes which require heat are discovered everyday. Users should independently evaluate the suitability of the product for their application. As with all electrical and butane-powered tools, for your safety, read the instruction manual before using. Product specifications are subject to change without notice.

One Year Warranty

At the end of the warranty period, Master Appliance shall be under no further obligation expressed or implied. Master Appliance assumes no responsibility for, and this warranty shall not cover, any incidental or consequential damages from any defect in products or their use. This warranty gives you specific rights. You may also have other rights which may vary from state to state. Warranty information is included within the Instruction Manual for each product or may be obtained by contacting Master's Customer Service Department at 800-558-9413, 262-633-7791 or www.MasterAppliance.com.

Every Master Heat Tool comes with a one year limited warranty Master Heat Tools are carefully tested and inspected before being shipped from the factory. We warrant our products to be free from defects in materials and workmanship, under normal use and service, for one year from the date of purchase. In the event of a defect in materials or workmanship we will either repair or replace, at our option, without charge any part which in our judgement shows evidence of such defect. Warranty does not apply to wearable items such as attachments, brushes, heating elements, soldering tips, hot air tips, burners or ejectors, which require periodic replacement, nor does it apply if the heat tool has been misused, abused, tampered with or altered

Master Heat Tools are sold worldwide through a network of Authorized Stocking Distributors. Trained Sales and Customer Service Representatives, located at our headquarters and throughout the world, insure fast personal service. Contact us for your nearest stocking distributor or sales representative. Visit our website for up-to-date information on products, accessories, parts, warranty and repair service.

Master Heat[®] Tool Applications

Applications/Processes

hundreds of applications and processes

Master Heat Tools are being used for

throughout industry including:

Bend and form plastics and

Defrost freezers and frozen coils

Dry conformal coatings on

Desolder backs of printed circuit

boards to thru-hole components

Activate adhesives and

potting compounds

plastic laminates

Dry body filler

circuit boards

Expand metals

General heating and

drying applications

Manual Prepreg Layup

Post Heat Vinyl Wrap

Dry parts

Cure and set adhesives

- Preheat flux PVC bending
- Remove pin striping

- Remove dents in fiberglass and other materials
- Remove/install plastic autobody panels
- Remove windshield caulking
- Shrink and terminate environmental splices
- Shrink and terminate heat-shrinkable insulated solder preforms
- Shrink heat-shrinkable anti-static film
- Shrink heat-shrinkable molded parts
- Shrink heavy gauge shrink packaging
- Shrink heavy wall and adhesive-lined tubings
- Smooth vinyl tops
- Solder and desolder
- Spot dry paint
- Stretch vinyls
- Strip paint
- Vinyl repair
- Vehicle wrap installation and post heating
- Composite hand layup

Master Heat[®] Tool Factory Warranty



Heat Technology Applications

Resource Center

Master offers its customers a Resource Center with the latest in helpful content and features. These resources are designed to help you enhance your knowledge about Master Heat Tools and Heat Technology.

Within the Resource Center you will find:

Applications

• A list of the most common applications by industry.

Technical

Definitions, basic principles of heat and other technical information

How-to Articles

• A library of short, actionable "how-to" articles.

How-to Videos

• A collection of "how-to" videos using Master Appliance products.

Master Appliance News

• News about the world's premier heat tool company.

New Product Announcements

• Get the latest on Master's products as they are released.

Tool Tips and Other Miscellaneous Information

Heat tool tips to drive creativity and efficiency.

Locate the Resource Center by visiting MasterAppliance.com.



